

FIG. 1A

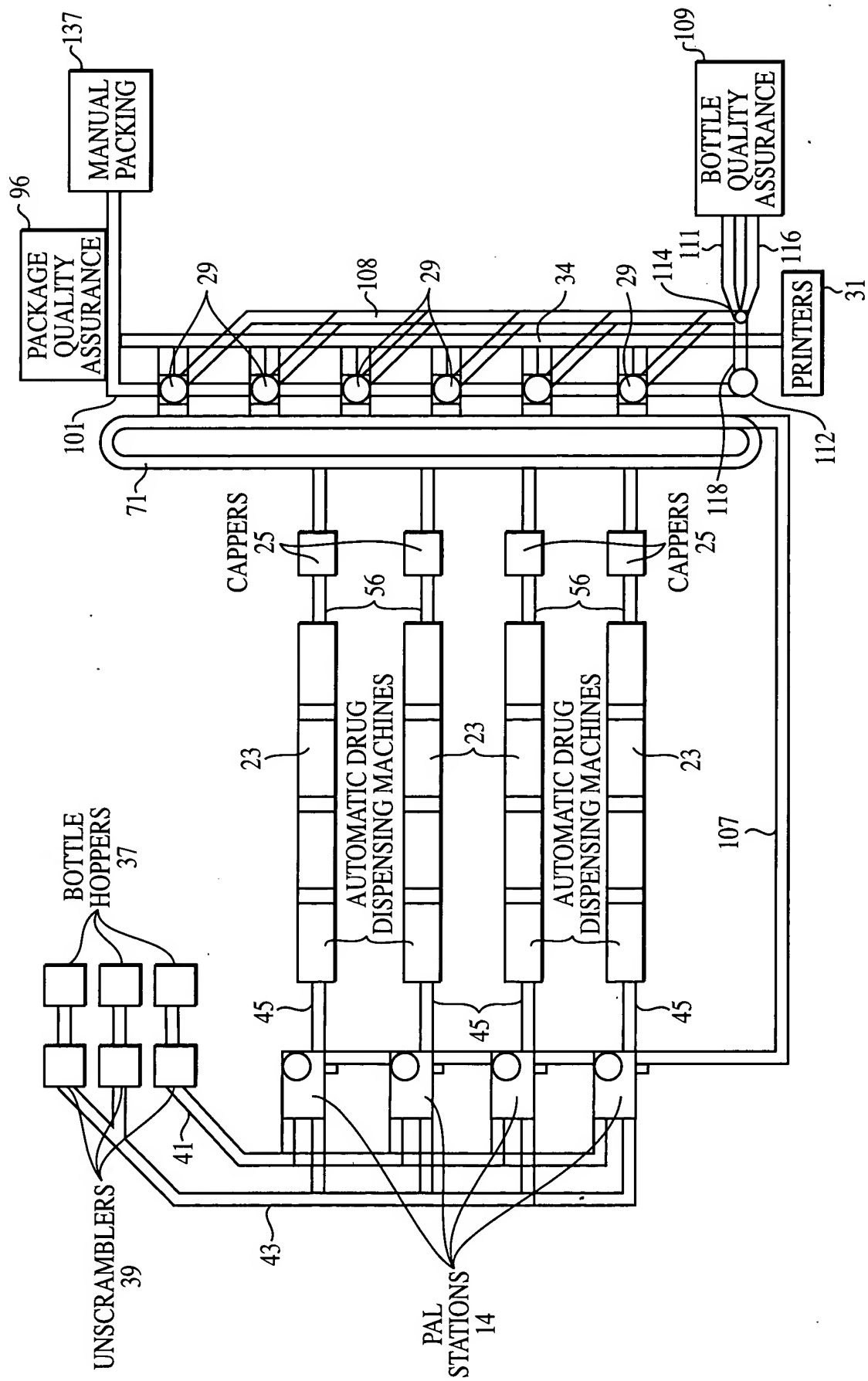


FIG. 1B

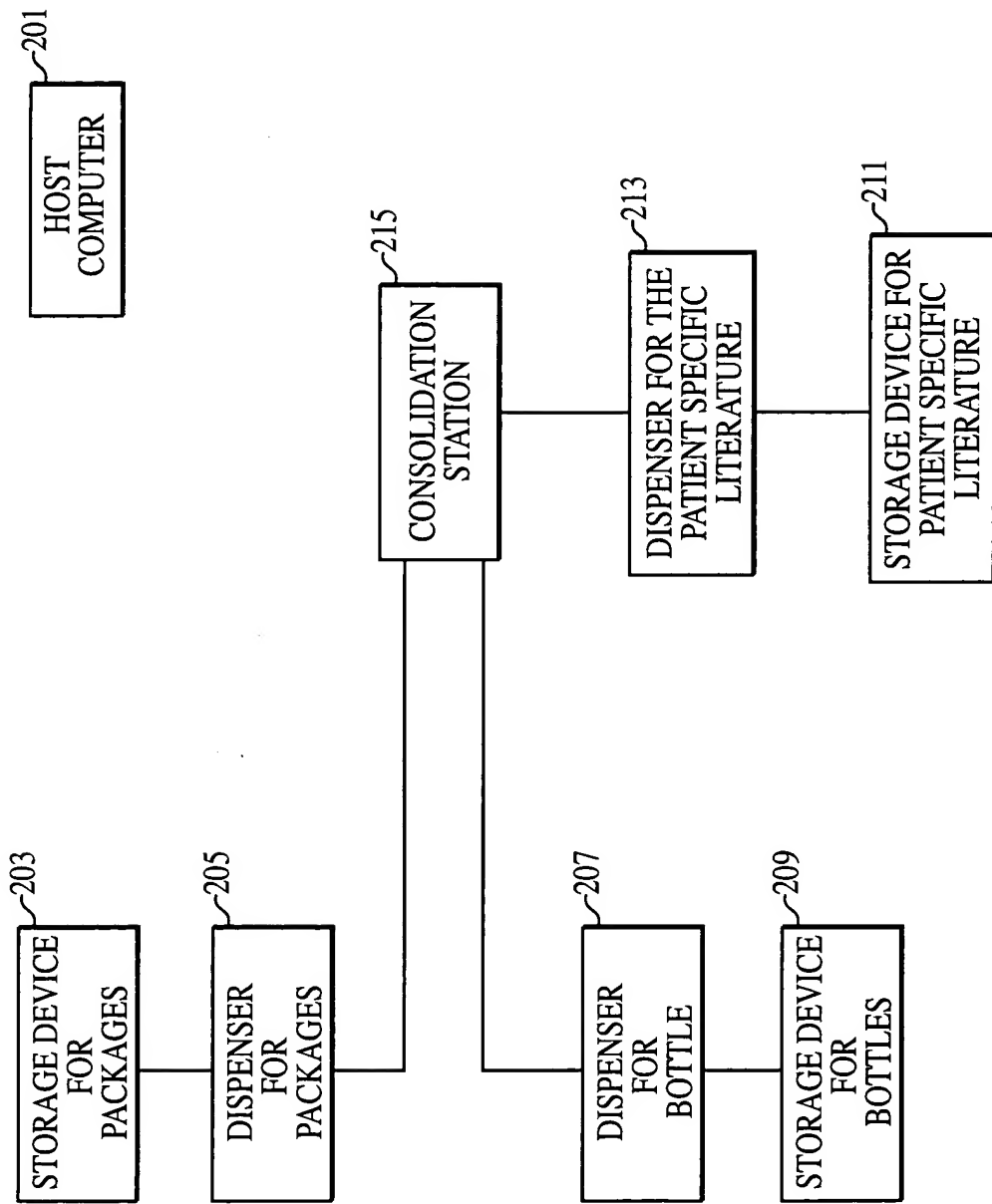


FIG. 2

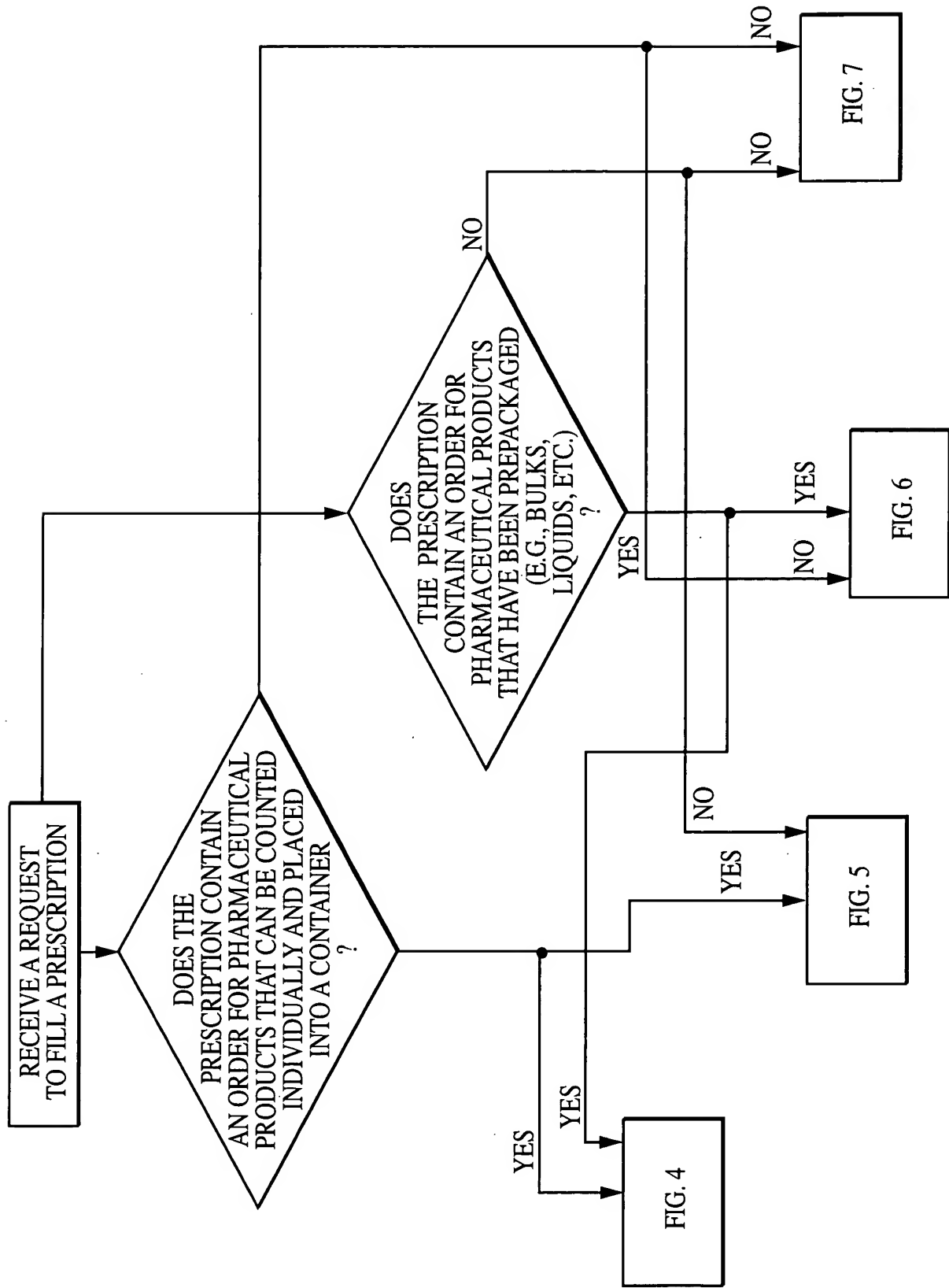


FIG. 3

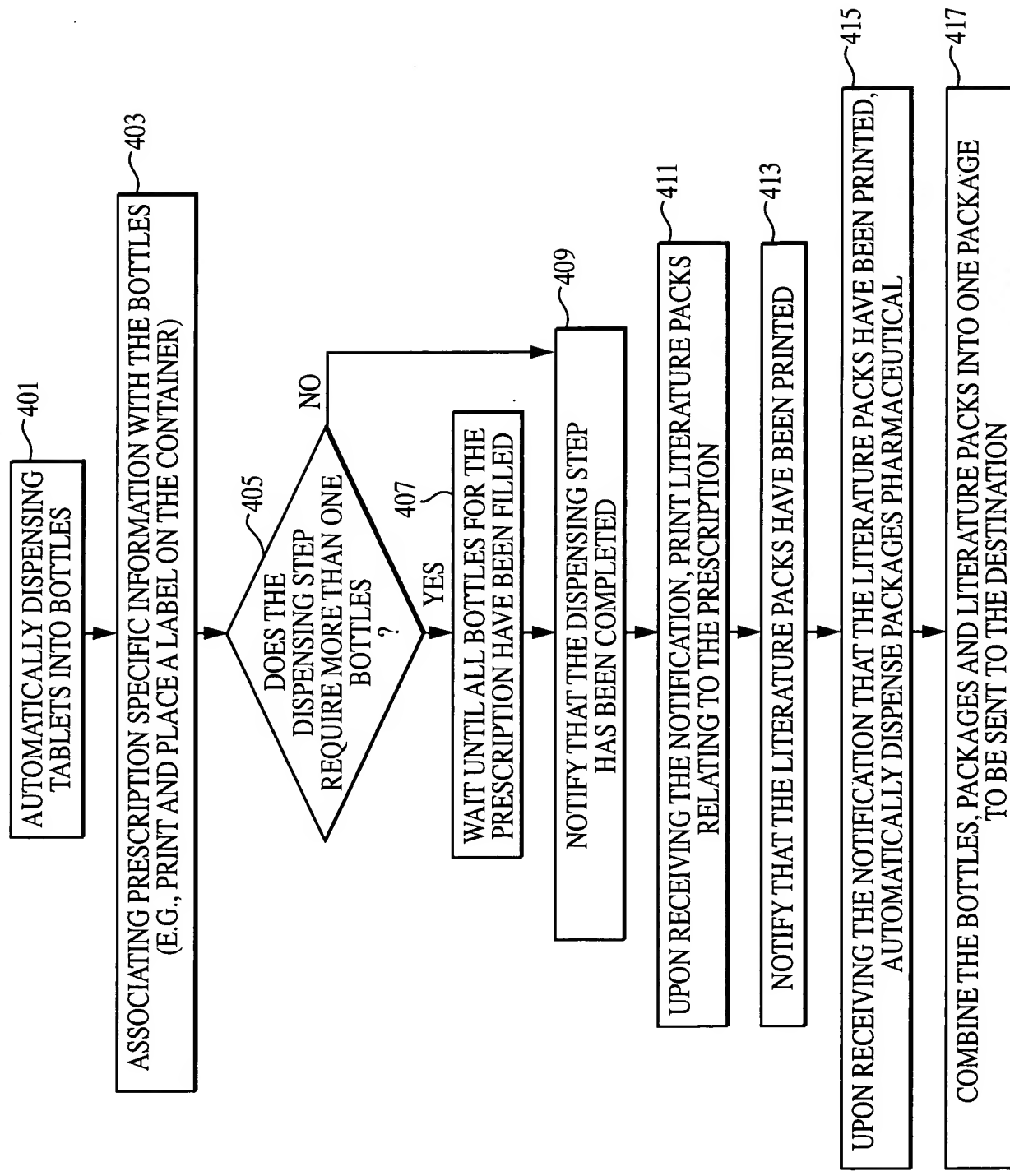


FIG. 4

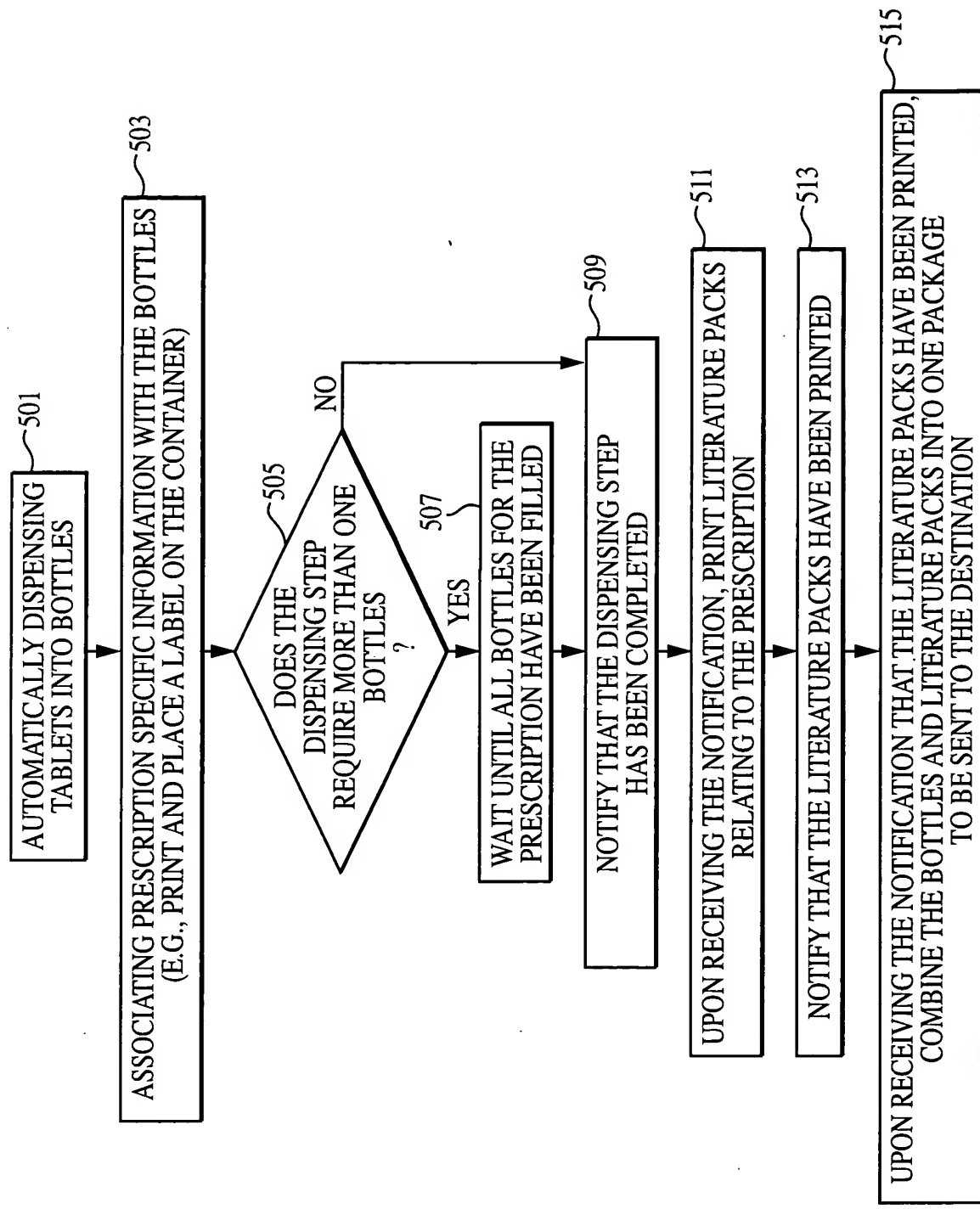


FIG. 5

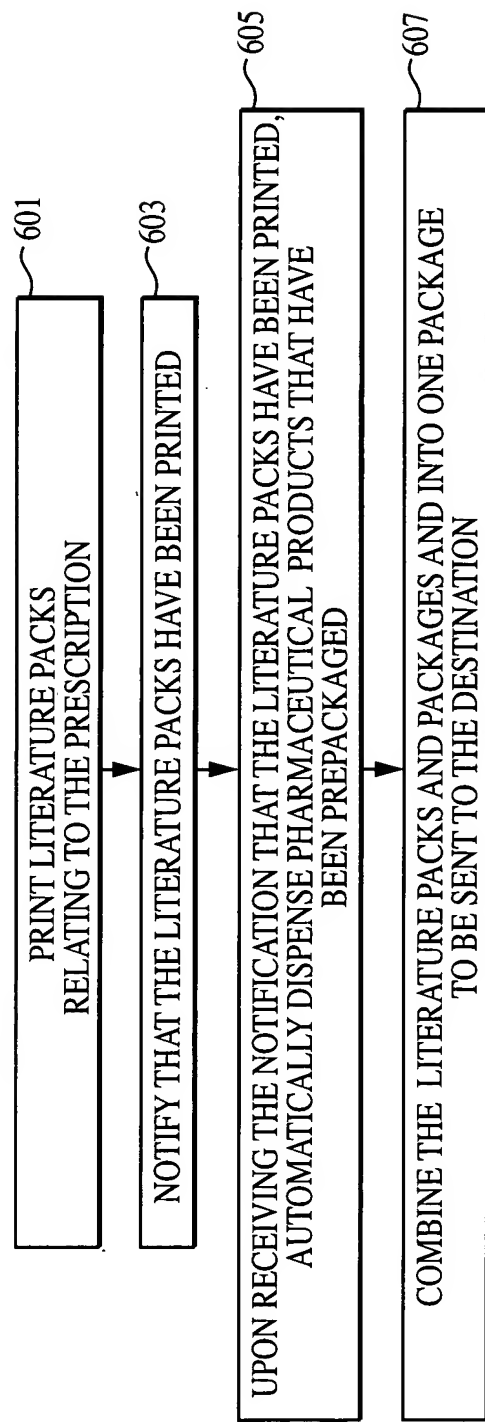


FIG. 6

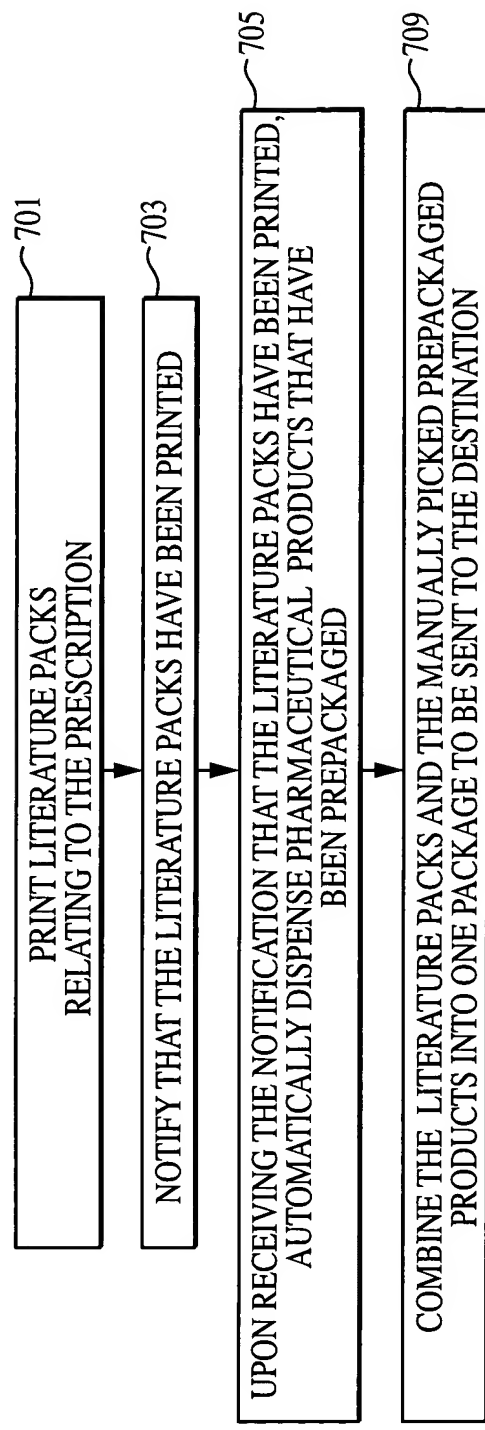
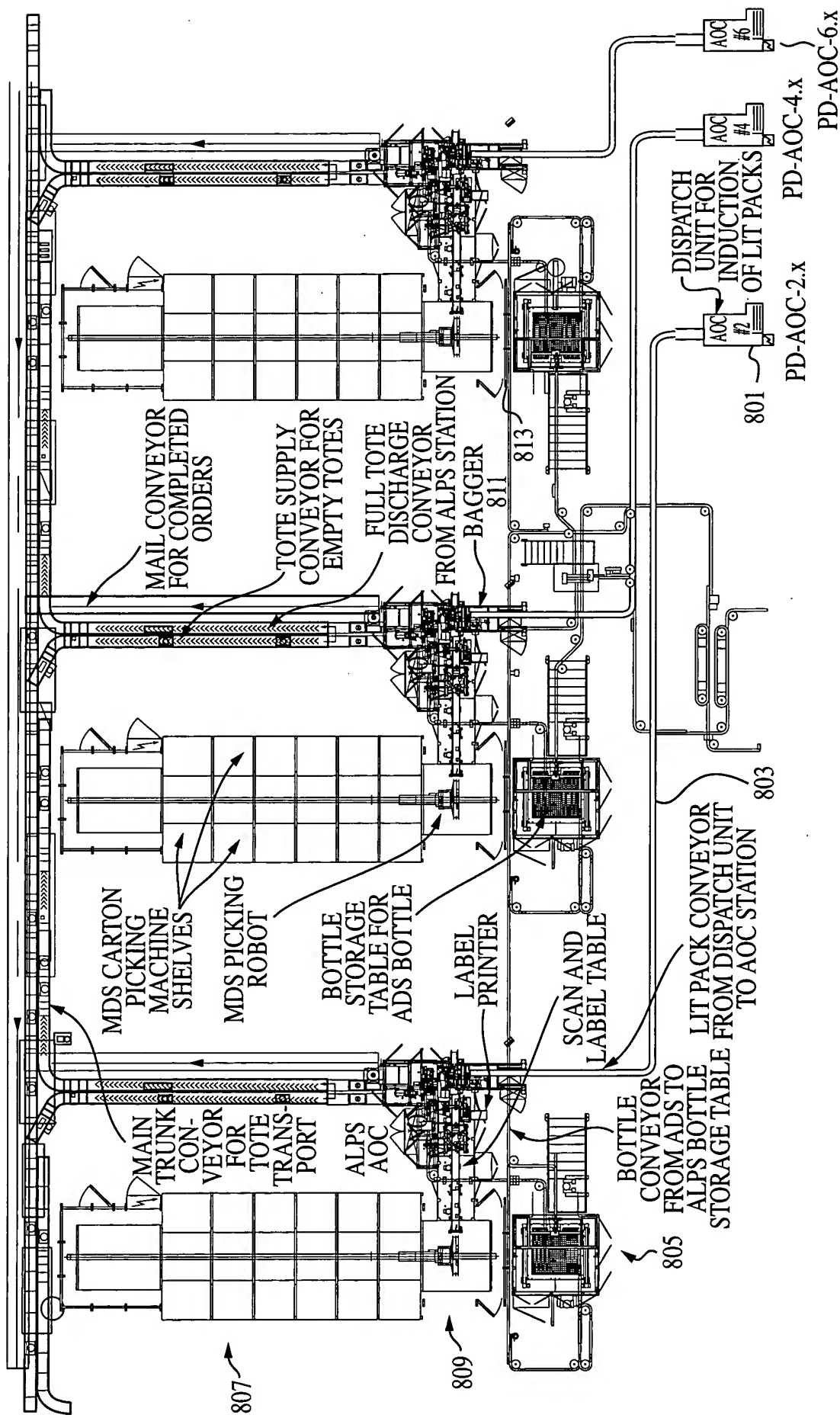
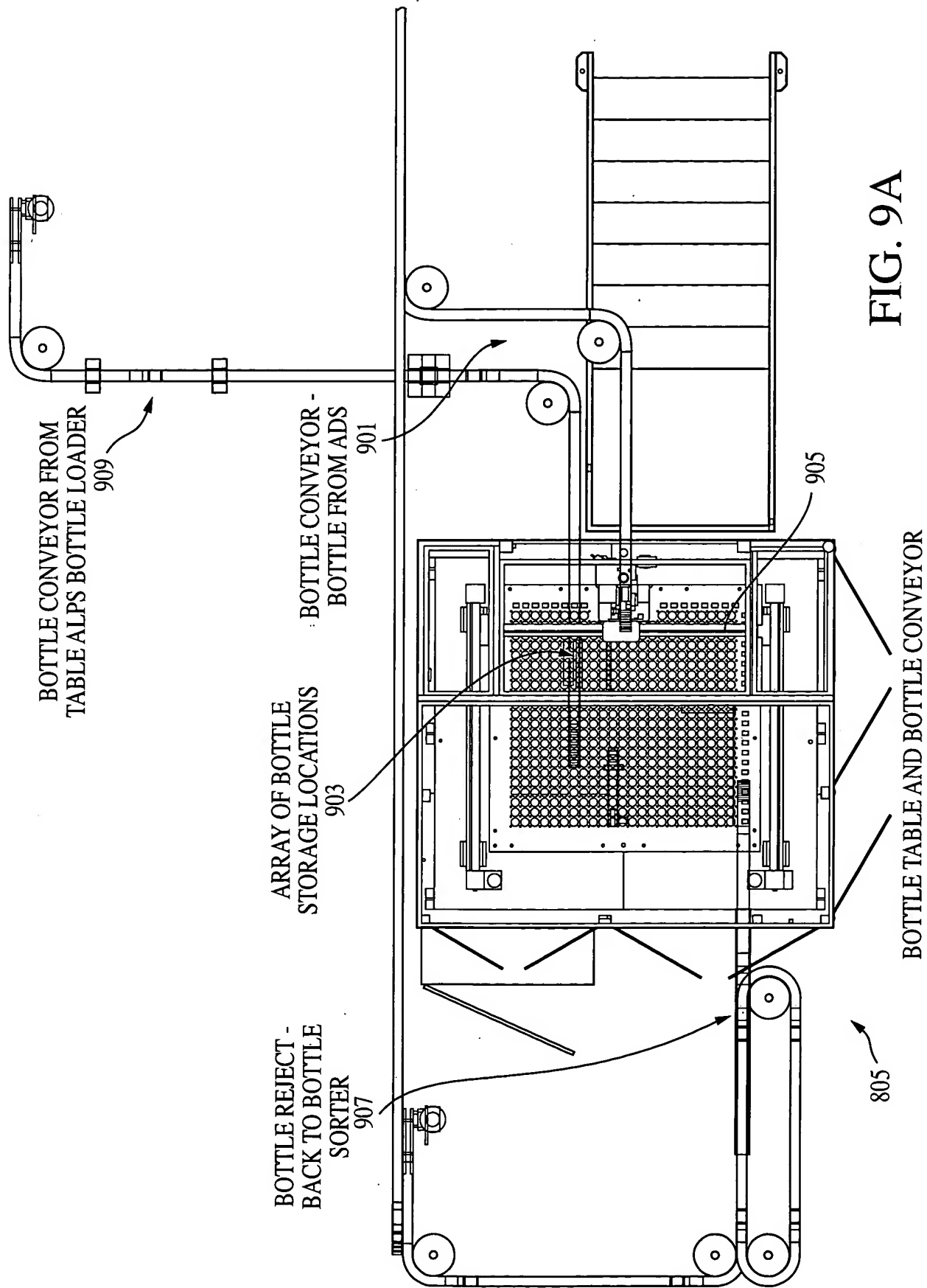


FIG. 7



ALPS OVERALL LAYOUT (3 ALPS SUBSYSTEMS)

FIG. 8



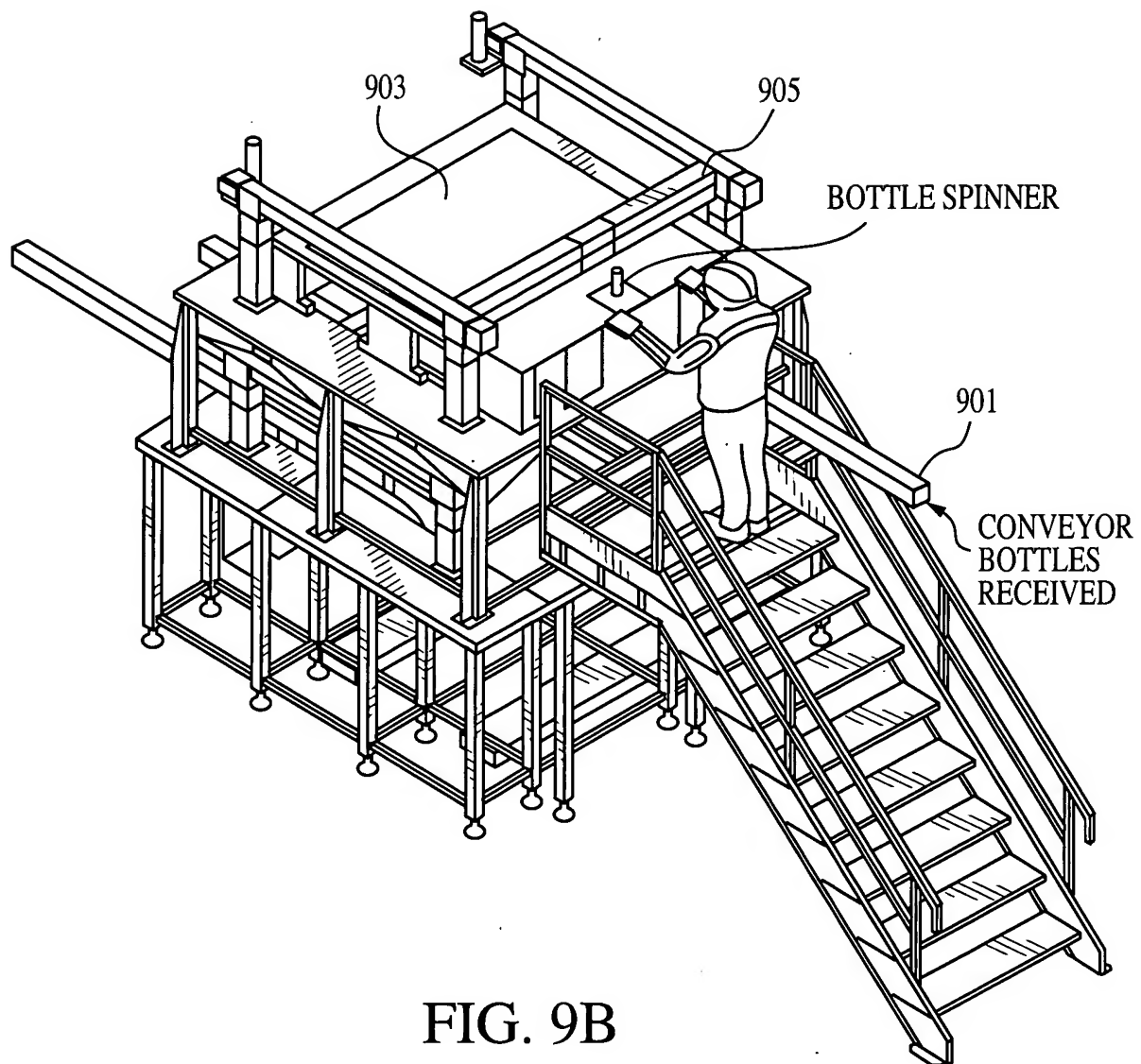


FIG. 9B

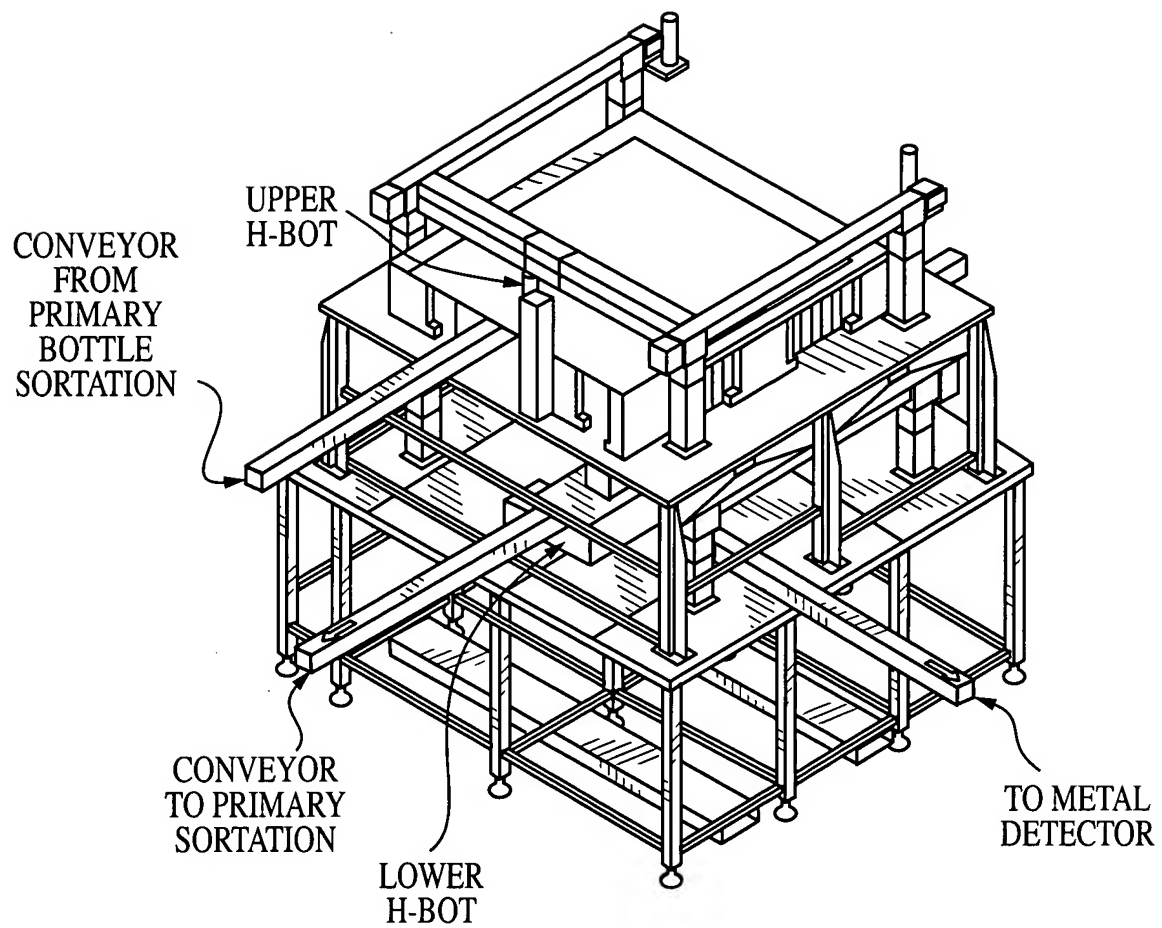


FIG. 9C

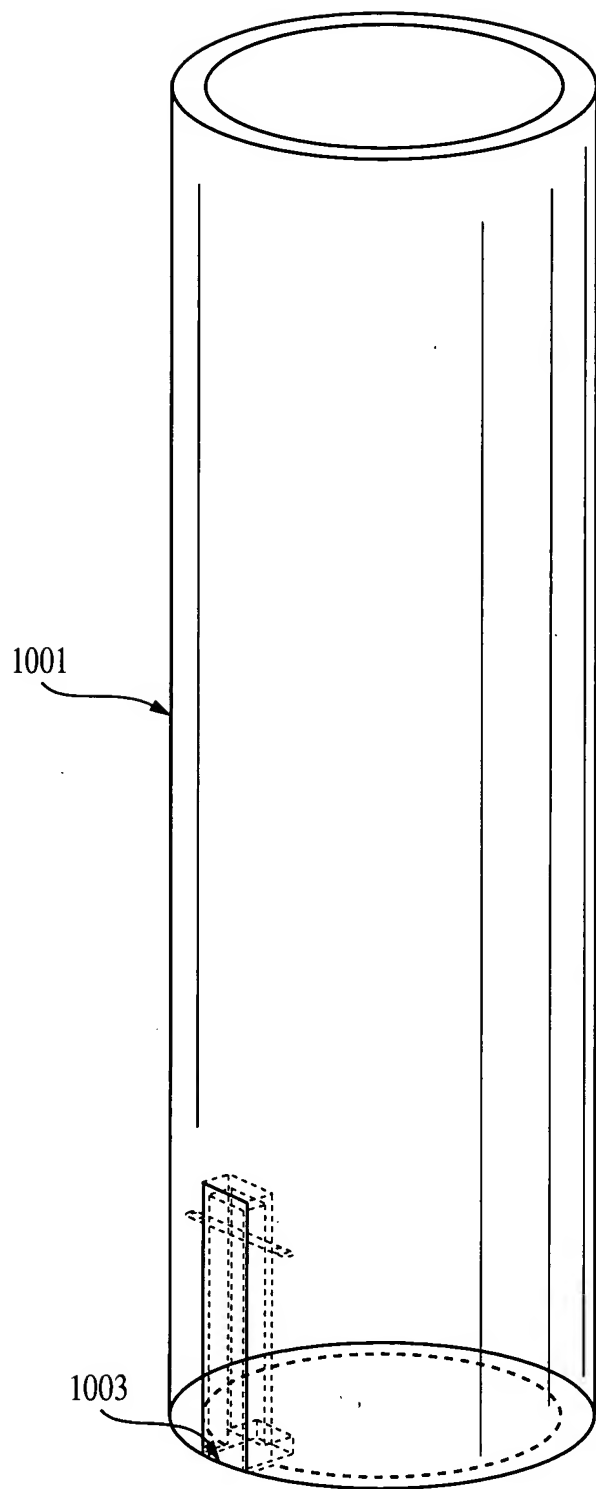
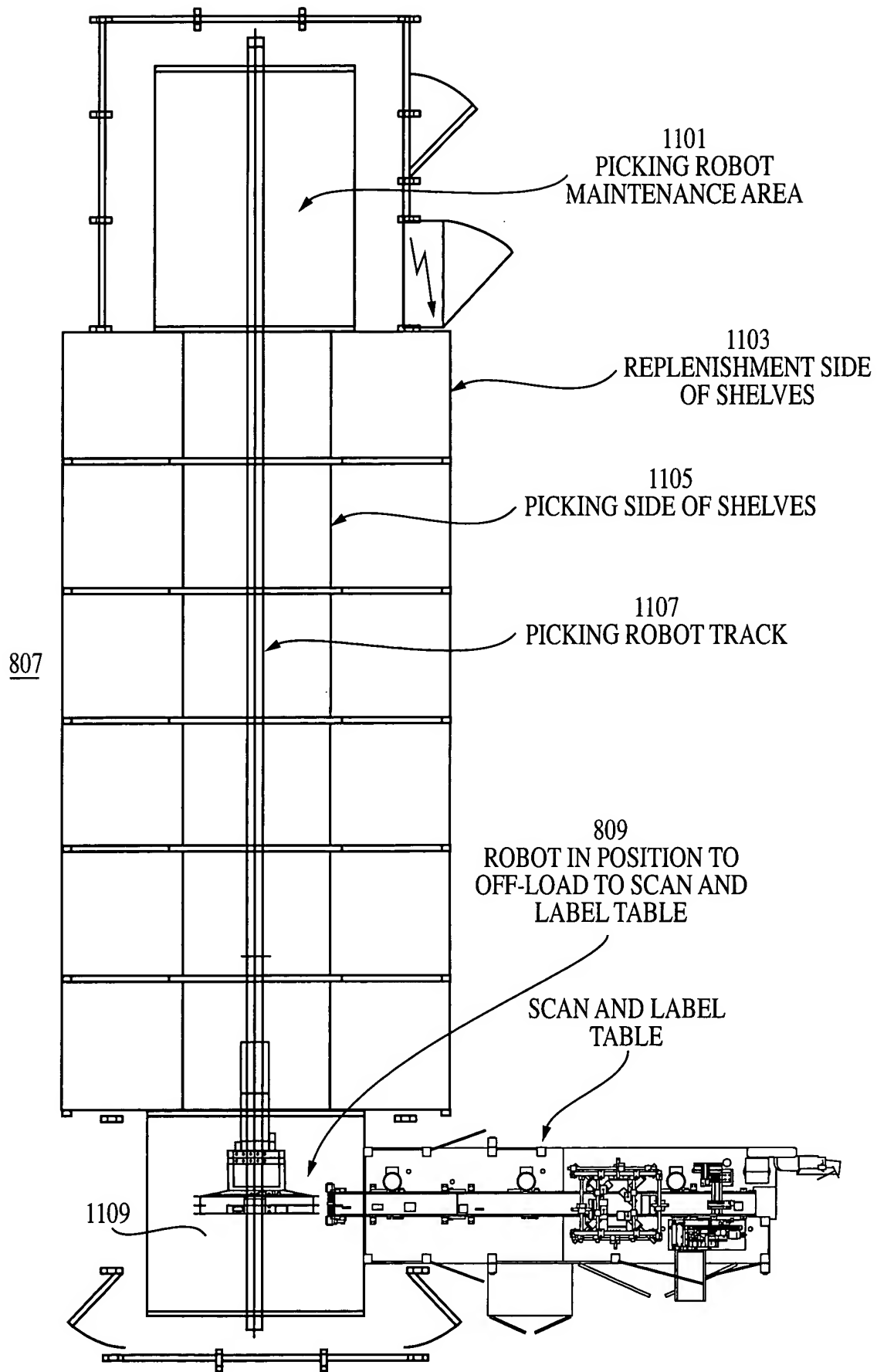


FIG. 10



SINGLUATE/SCAN TUNNEL/LABEL STATION

FIG. 11

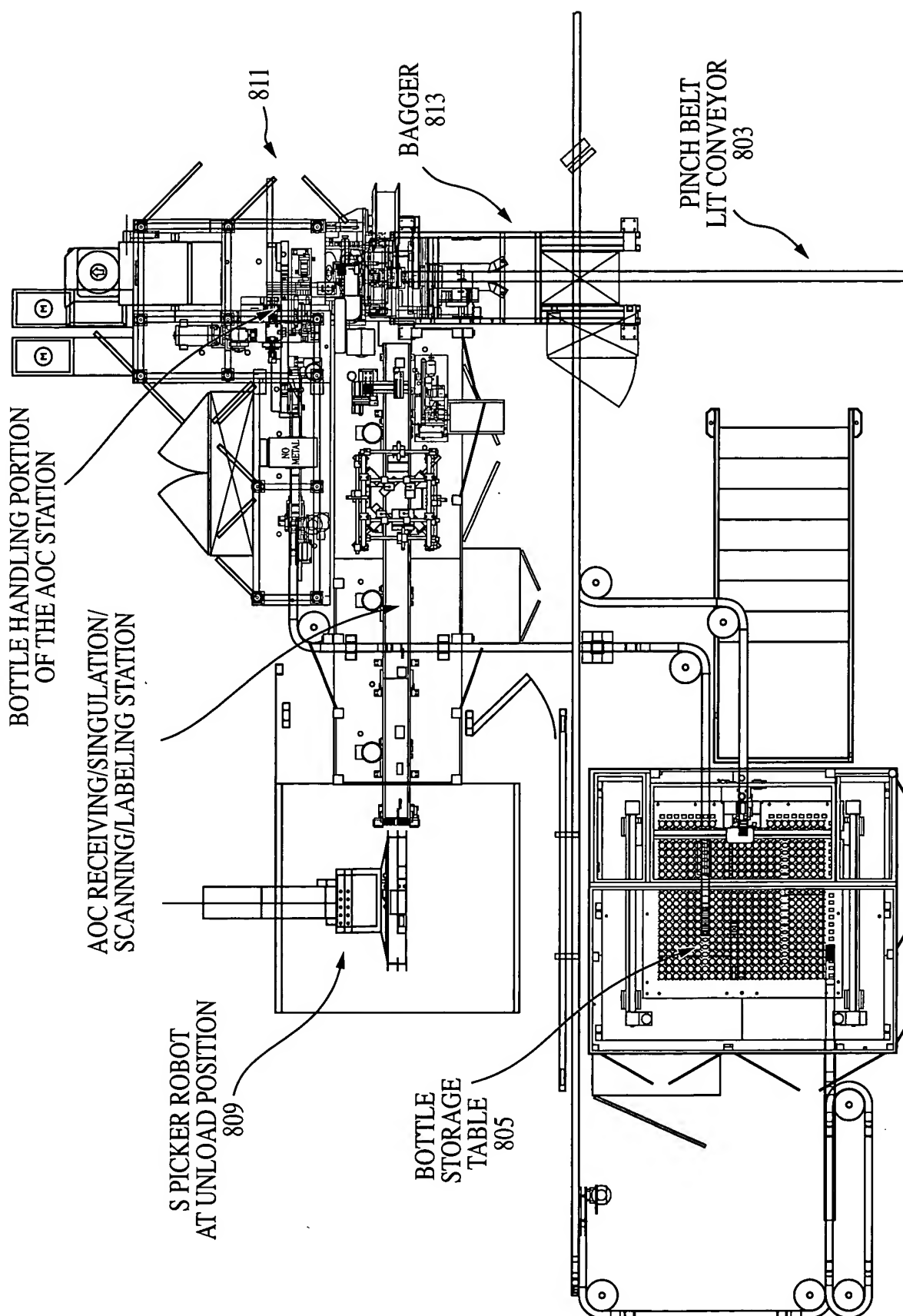


FIG. 12

CLOSE-UP OF AOC STATION (BOTTLE TABLE, MDS, AOC, BAGGER)

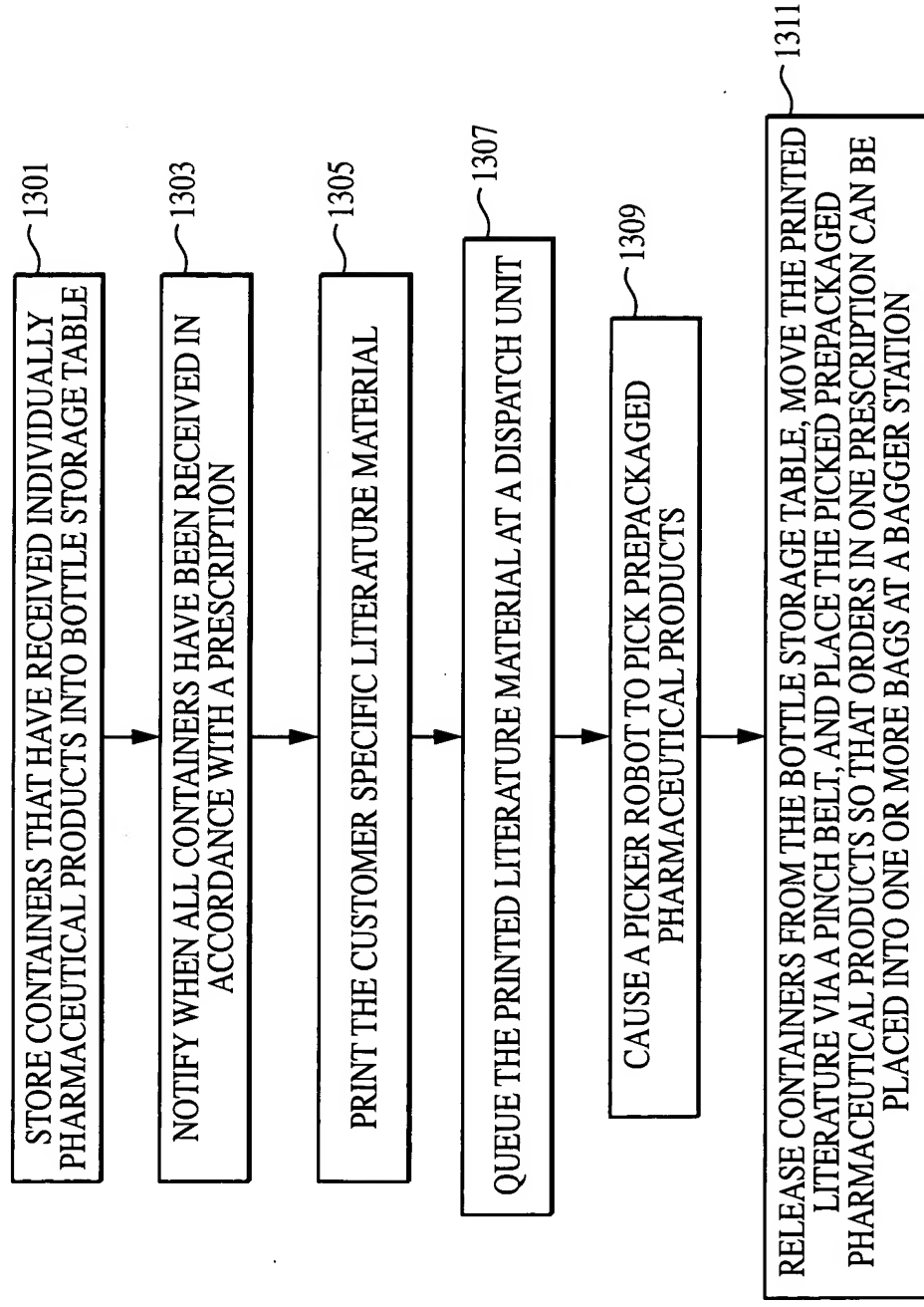


FIG. 13

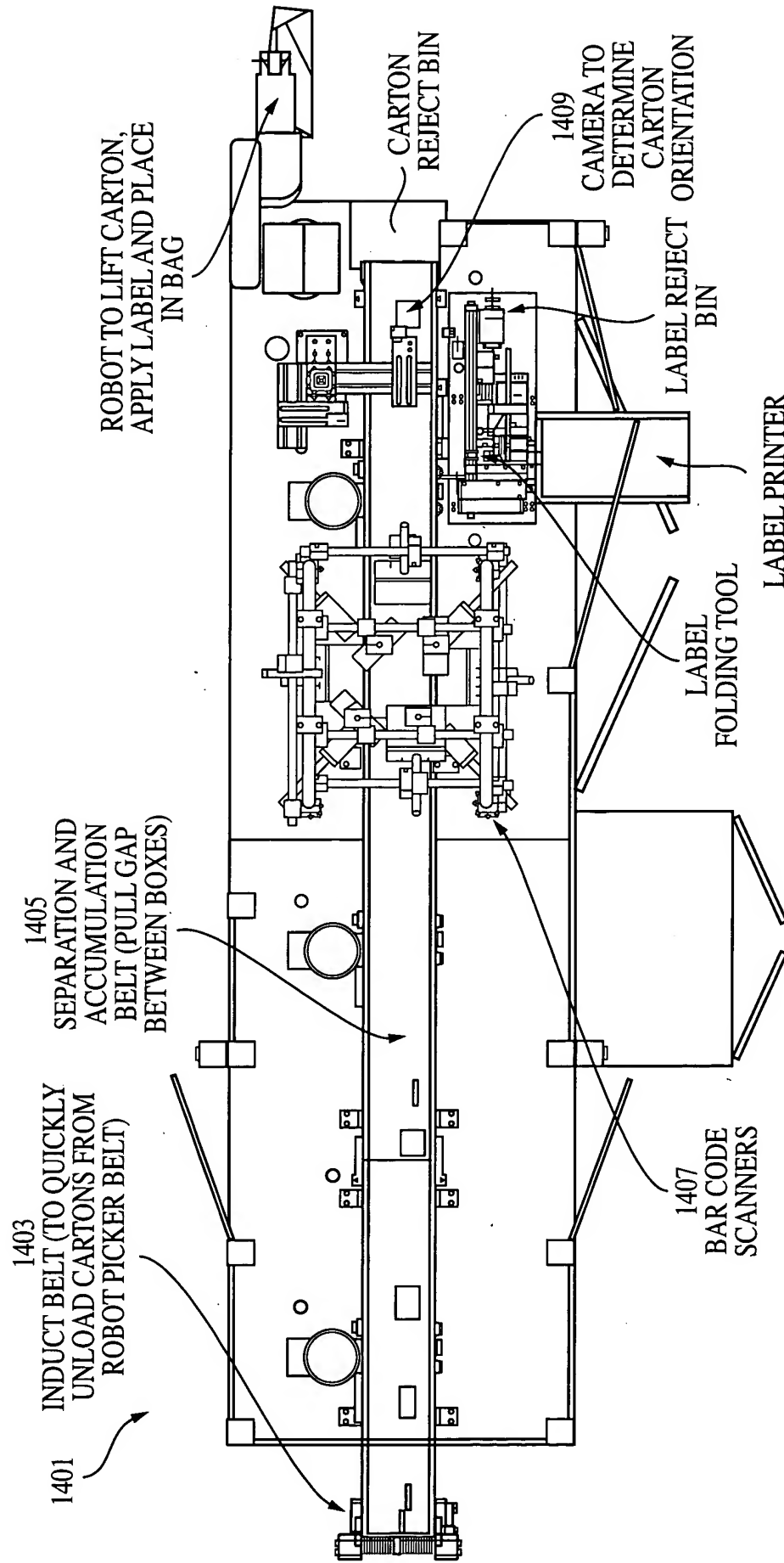


FIG. 14

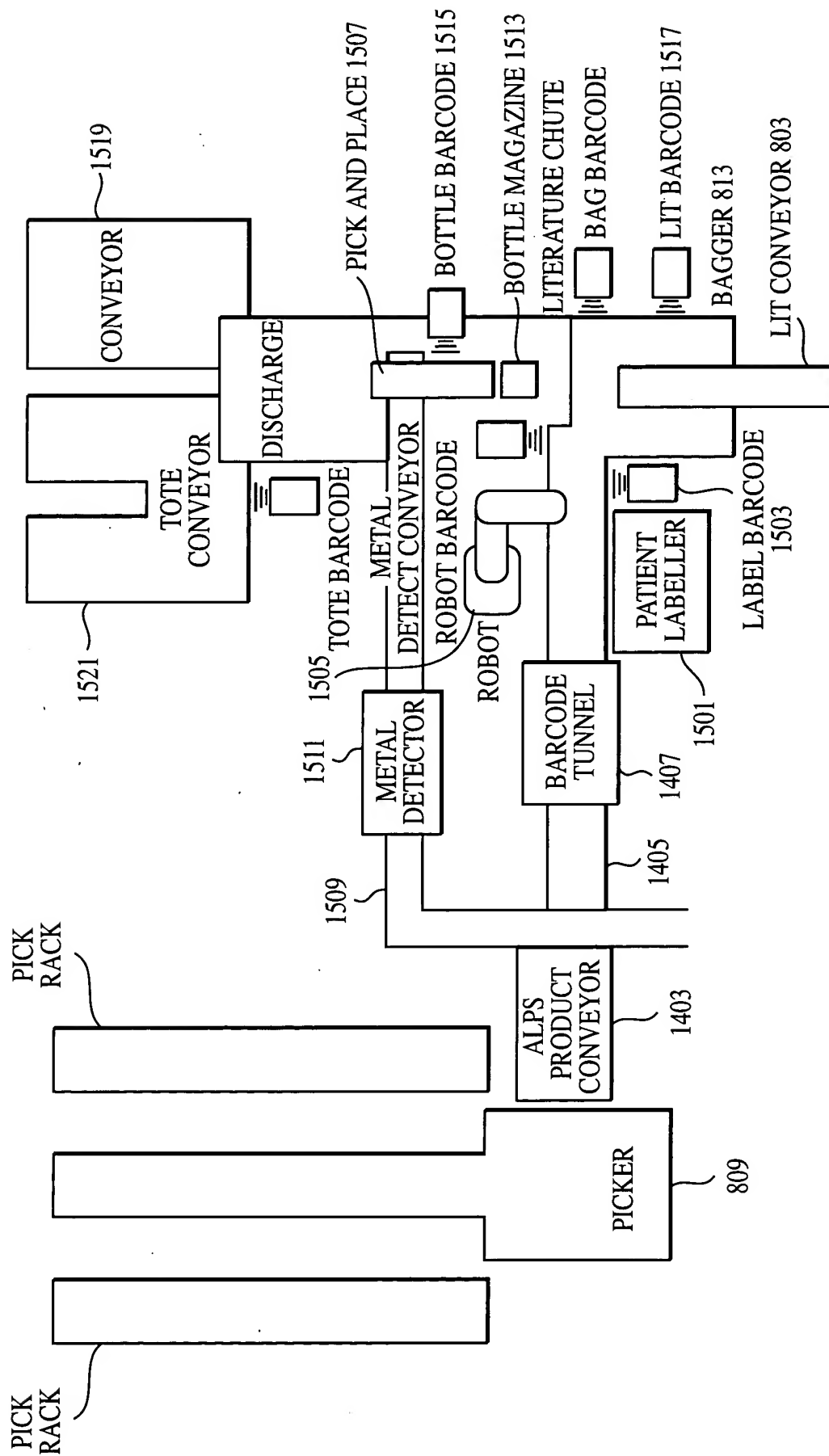


FIG. 15A

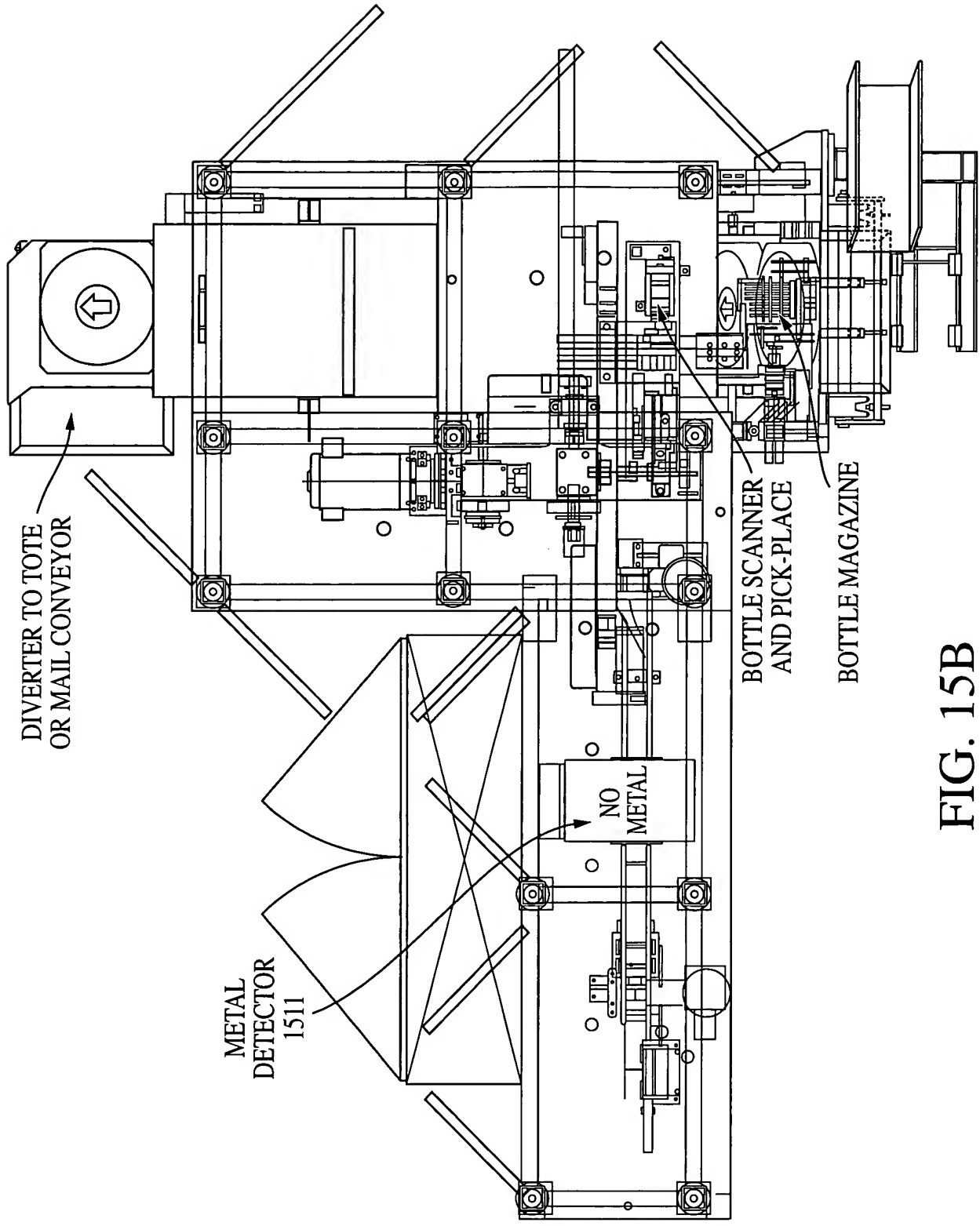


FIG. 15B

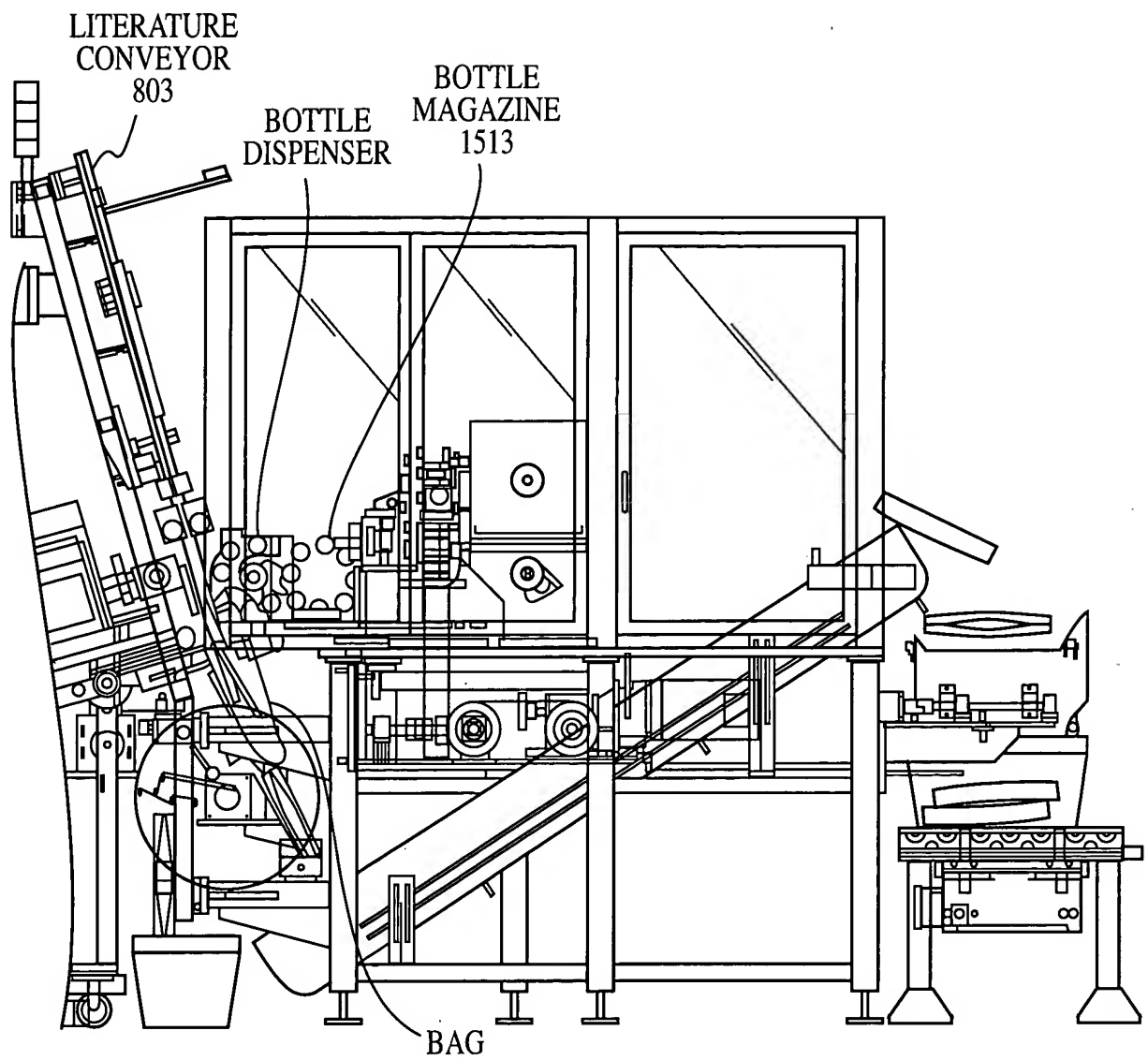


FIG. 15C

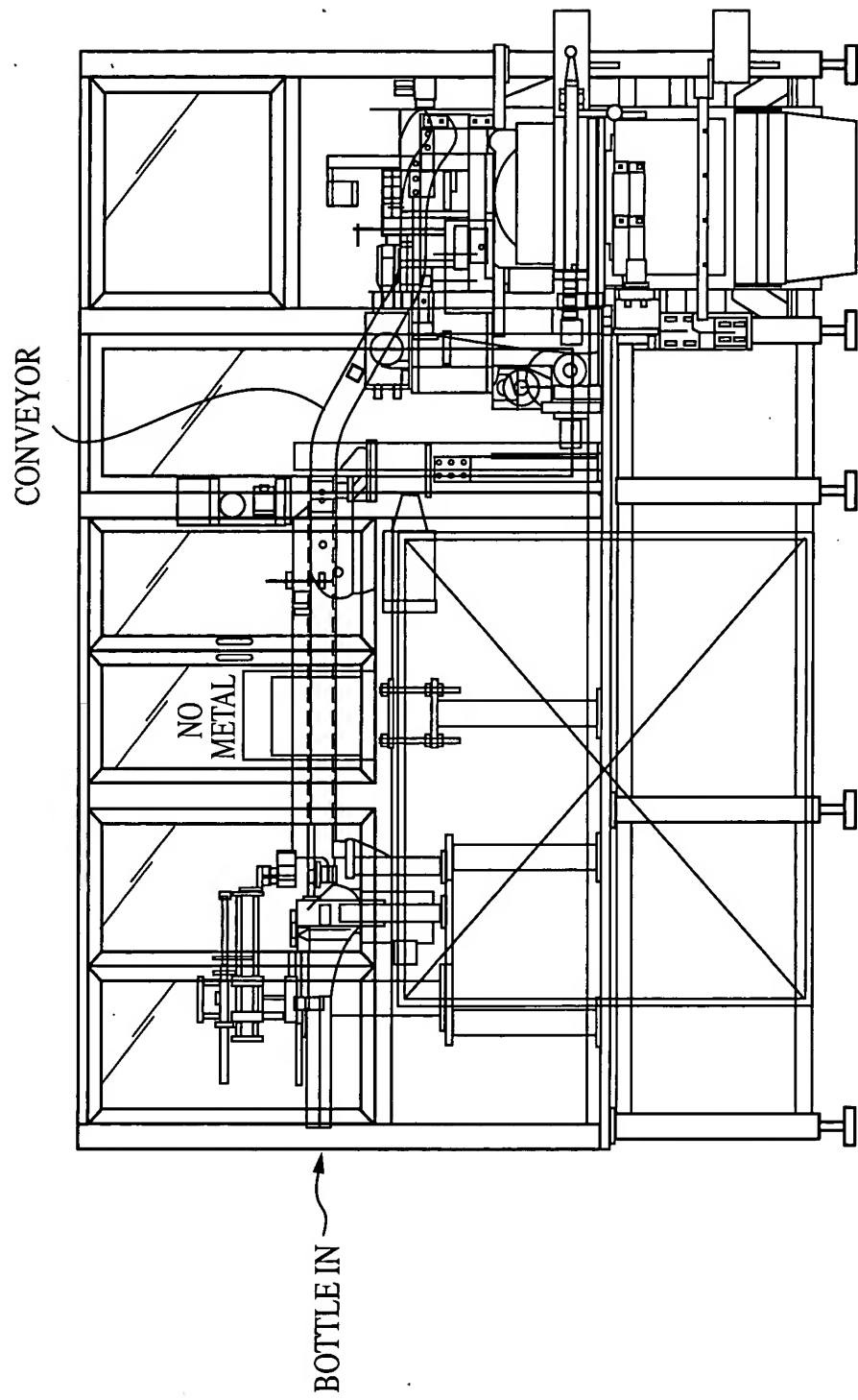


FIG. 15D

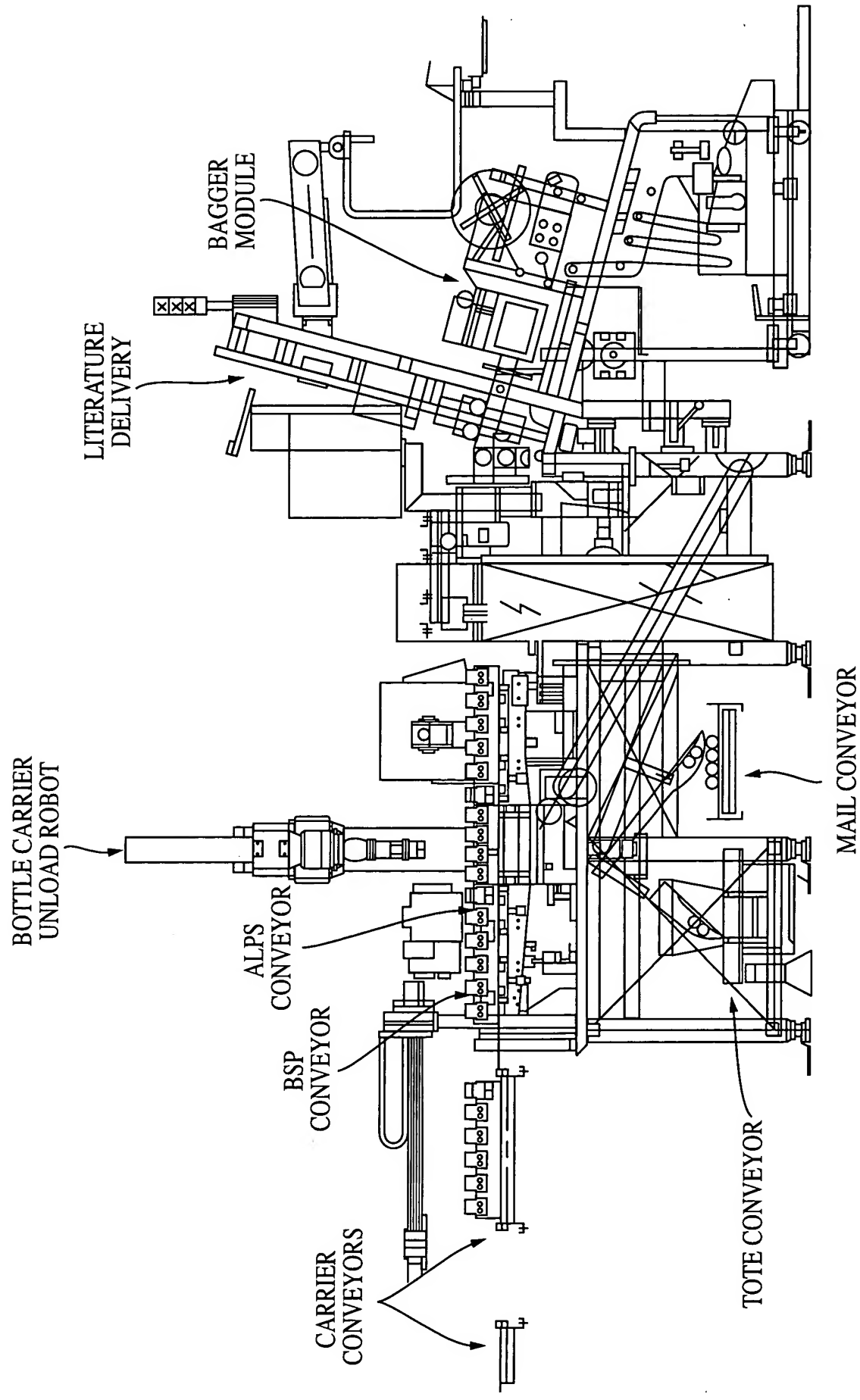


FIG. 15E

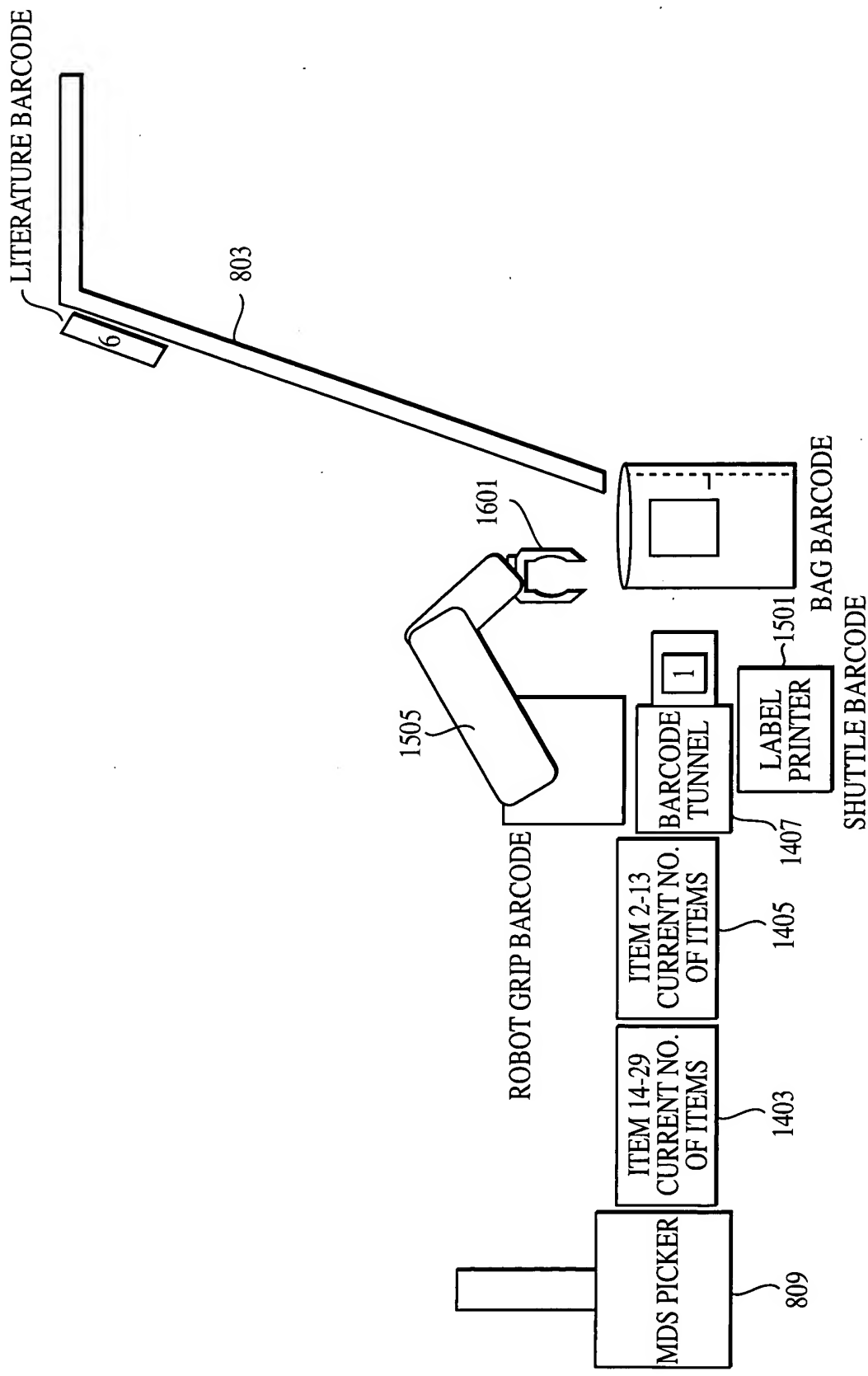


FIG. 16

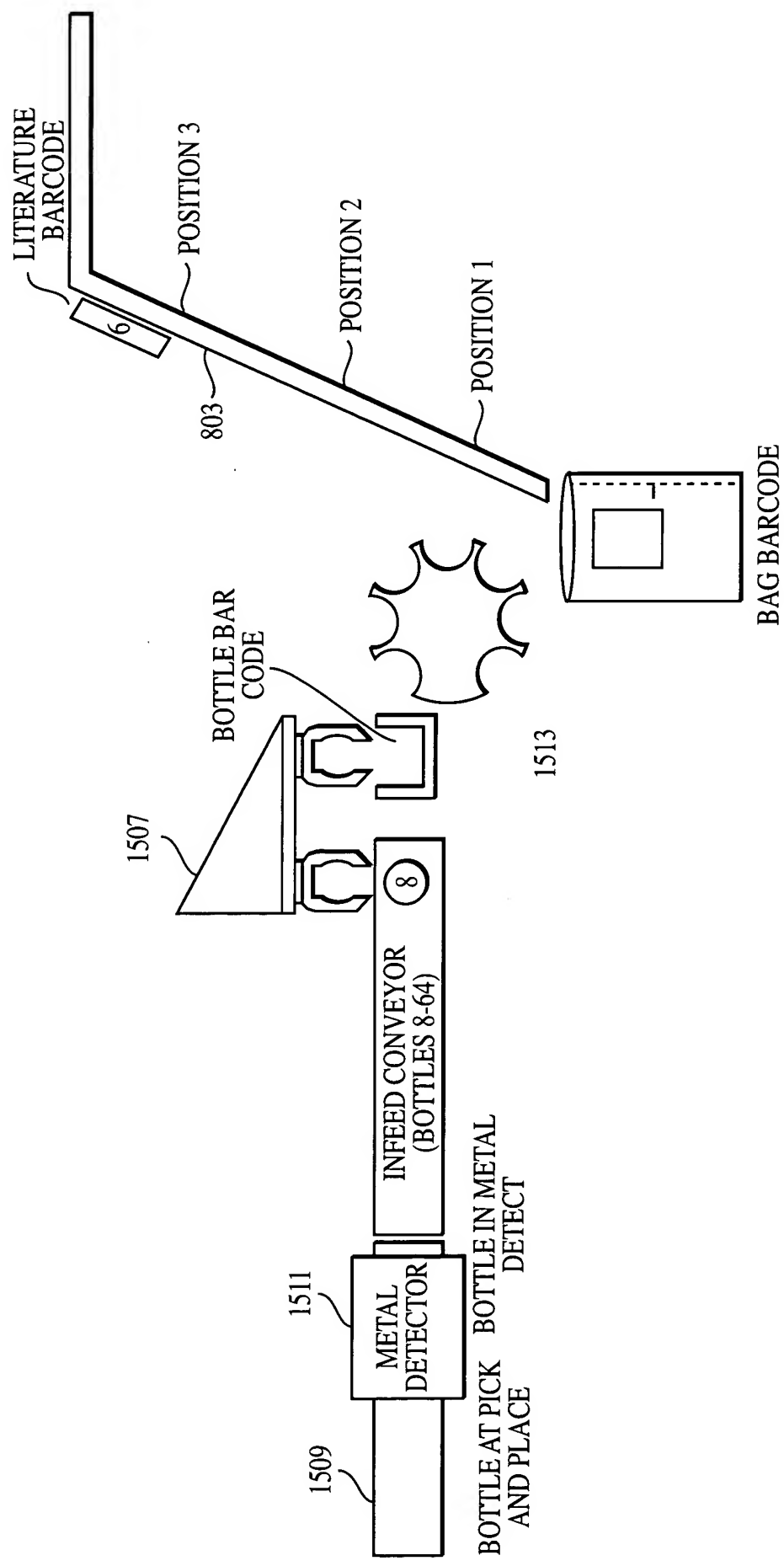
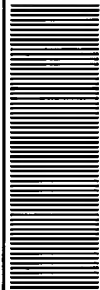


FIG. 17

1801

MERCK-MEDCO RX SERVICES ONE MILLENNIUM DRIVE WILLINGBORO, NJ 08046		PHONE: 1-800-123-4567		DEA# 123456789 DATE: 04/19/02	
NAME: JOHN Q. PUBLIC:		DR. Smith		RX: 0123456789 19	
Take one tablet after each meal and one before bedtime.					
Drug Name MFG: MERCK RPH: C Wasyke		10mg DISCARD AFTER icPubl GENERIC SUBSTITUTION FOR CODINE		Tablet ID NO REFILLS ORDER AFTER 20020715	
CAUTION: DO NOT USE WITH ALCOHOL OR NON PRESCRIBED DRUGS WITHOUT CONSULTING THE PRESCRIBING PRACTITIONER					
COPYRIGHT PHARMEX 2000		IMPORTANT FINISH ALL THIS MEDICATION UNLESS OTHERWISE DIRECTED BY PRESCRIBER		MAY CAUSE DROWSINESS. ALCOHOL MAY INTENSIFY THIS EFFECT. USE CARE WHEN OPERATING A CAR OR DANGEROUS MACHINERY	
DO NOT TAKE DAIRY PRODUCTS, ANTACIDS, OR IRON PREPARATIONS WITHIN ONE HOUR OF THIS MEDICATION.		DO NOT TAKE DAIRY PRODUCTS, ANTACIDS, OR IRON PREPARATIONS WITHIN ONE HOUR OF THIS MEDICATION.		DO NOT TAKE DAIRY PRODUCTS, ANTACIDS, OR IRON PREPARATIONS WITHIN ONE HOUR OF THIS MEDICATION.	
AOC 1 17:42:55		AOC 1 17:42:55		AOC 1 17:42:55	
John Q. Public		250000018010022		Please Open Here To View The Patient Label	



01234567891234

JOHN Q. PUBLICXXXXXXXXXX

Please Open Here
To View The
Patient Label

1803

FIG. 18

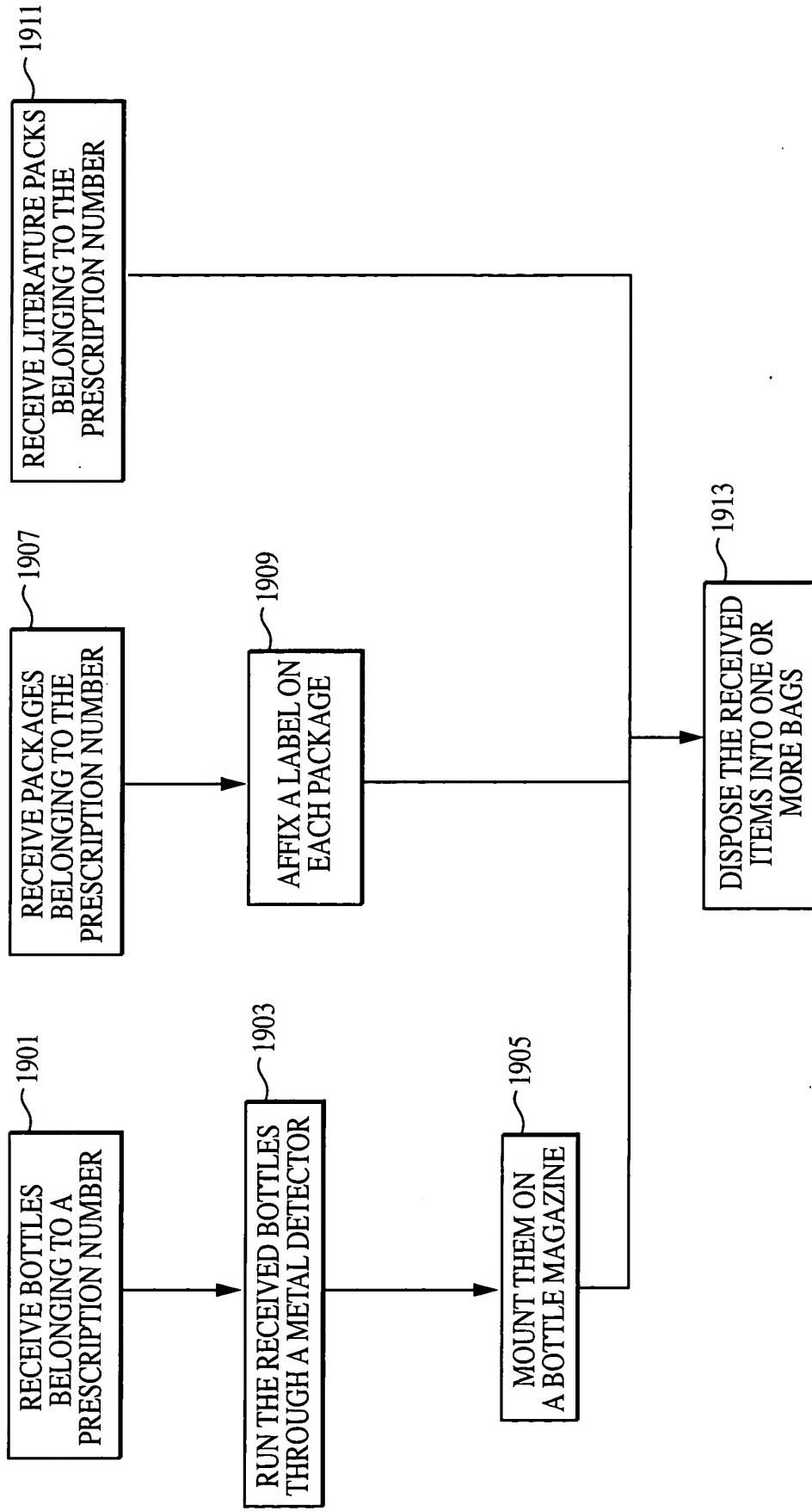
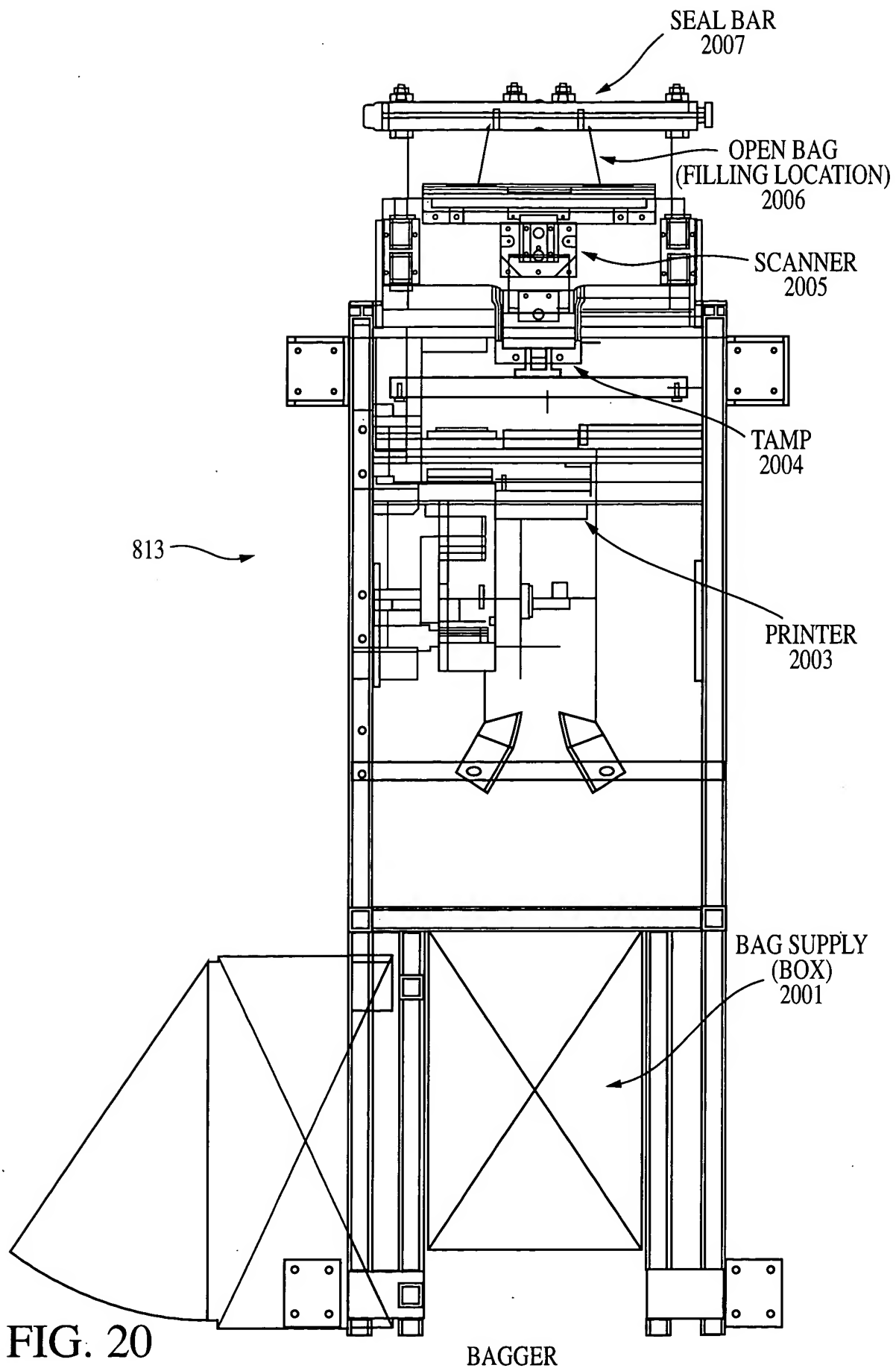


FIG. 19



CONSOLIDATION MODULE OVERVIEW

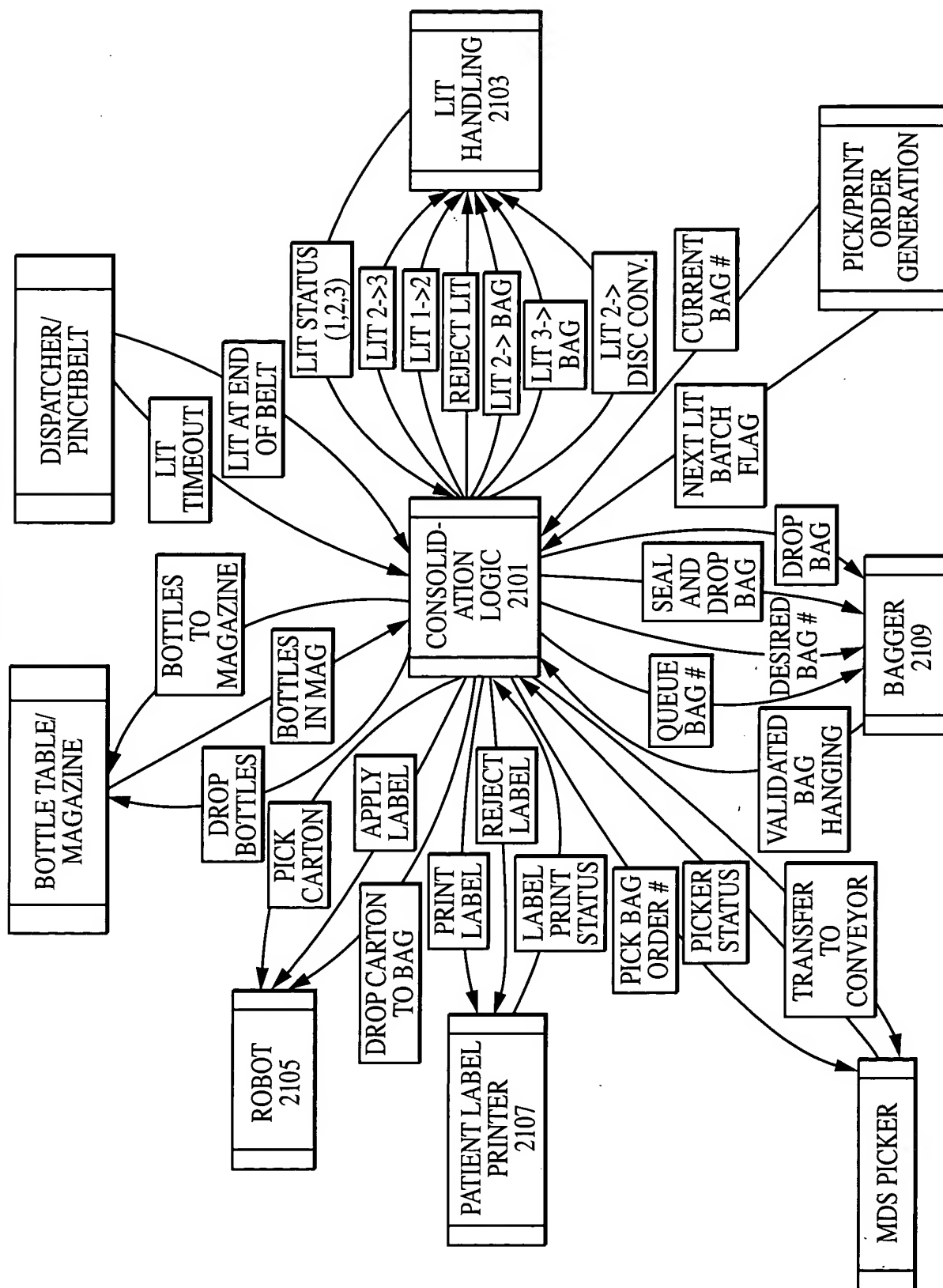
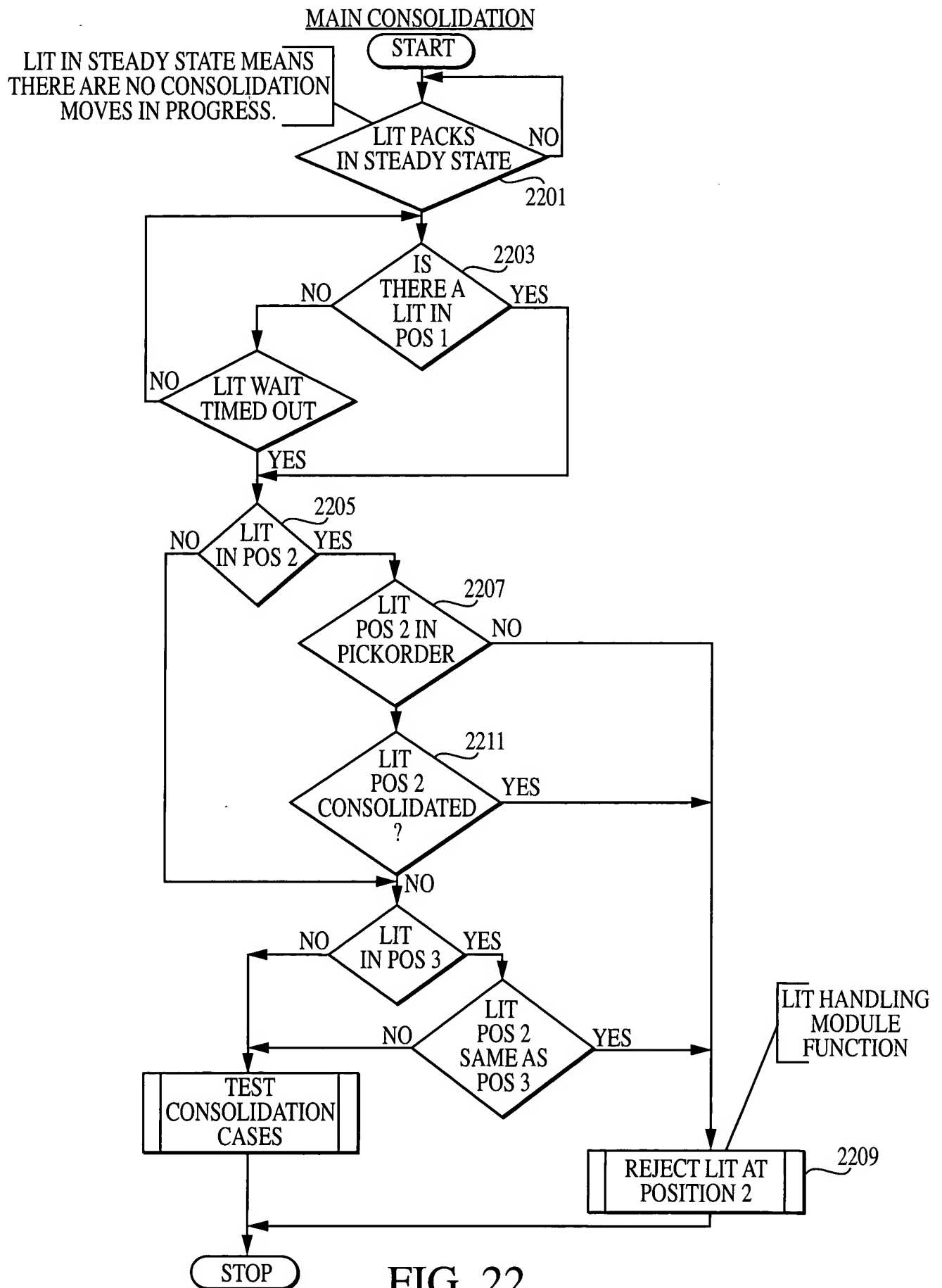


FIG. 21



CONSOLIDATION CASE 1:
DROP LIT ONLY TO DISCHARGE CONVEYOR

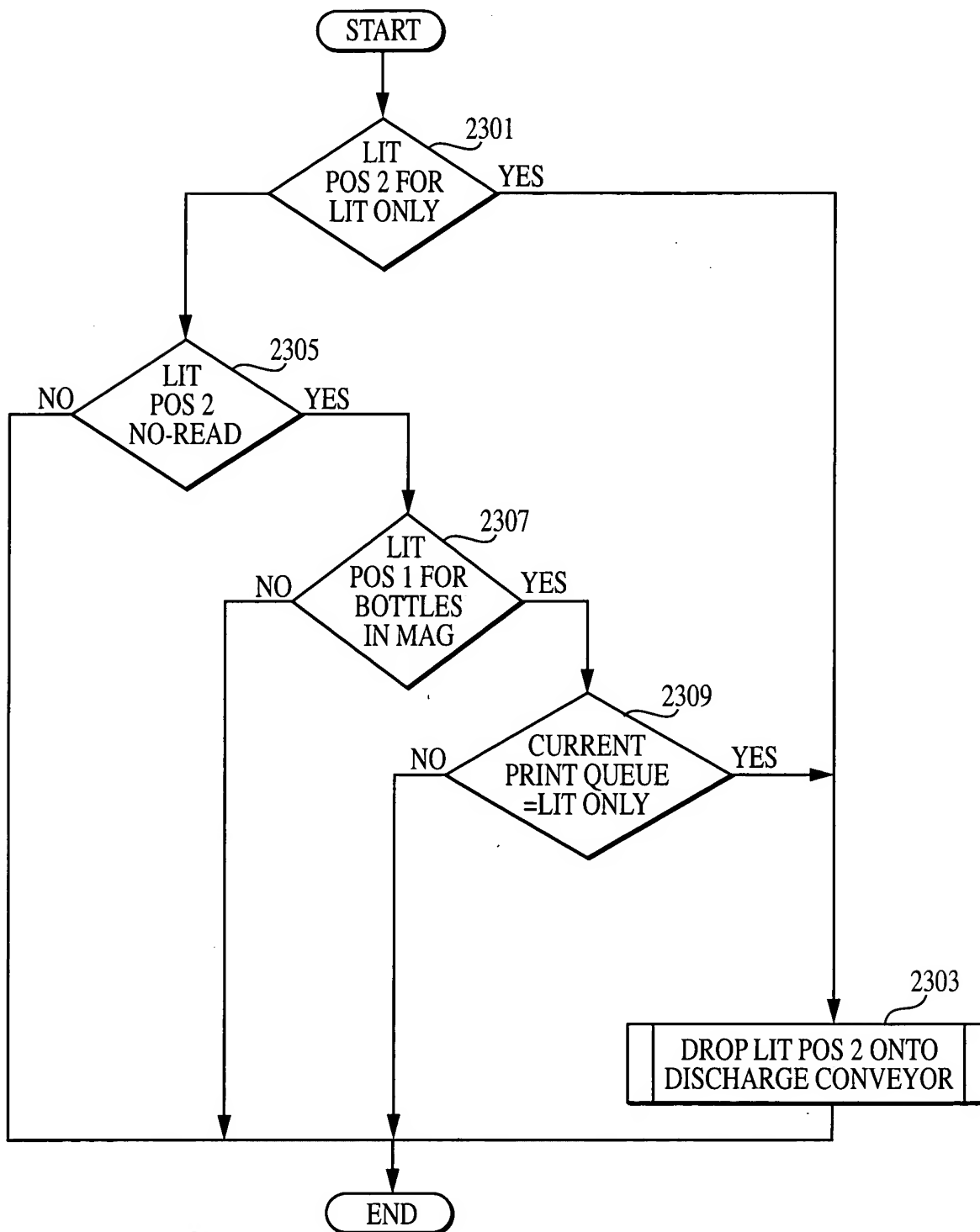


FIG. 23

CONSOLIDATION CASE 2:
DROP LIT POSITION 2 INTO BAG

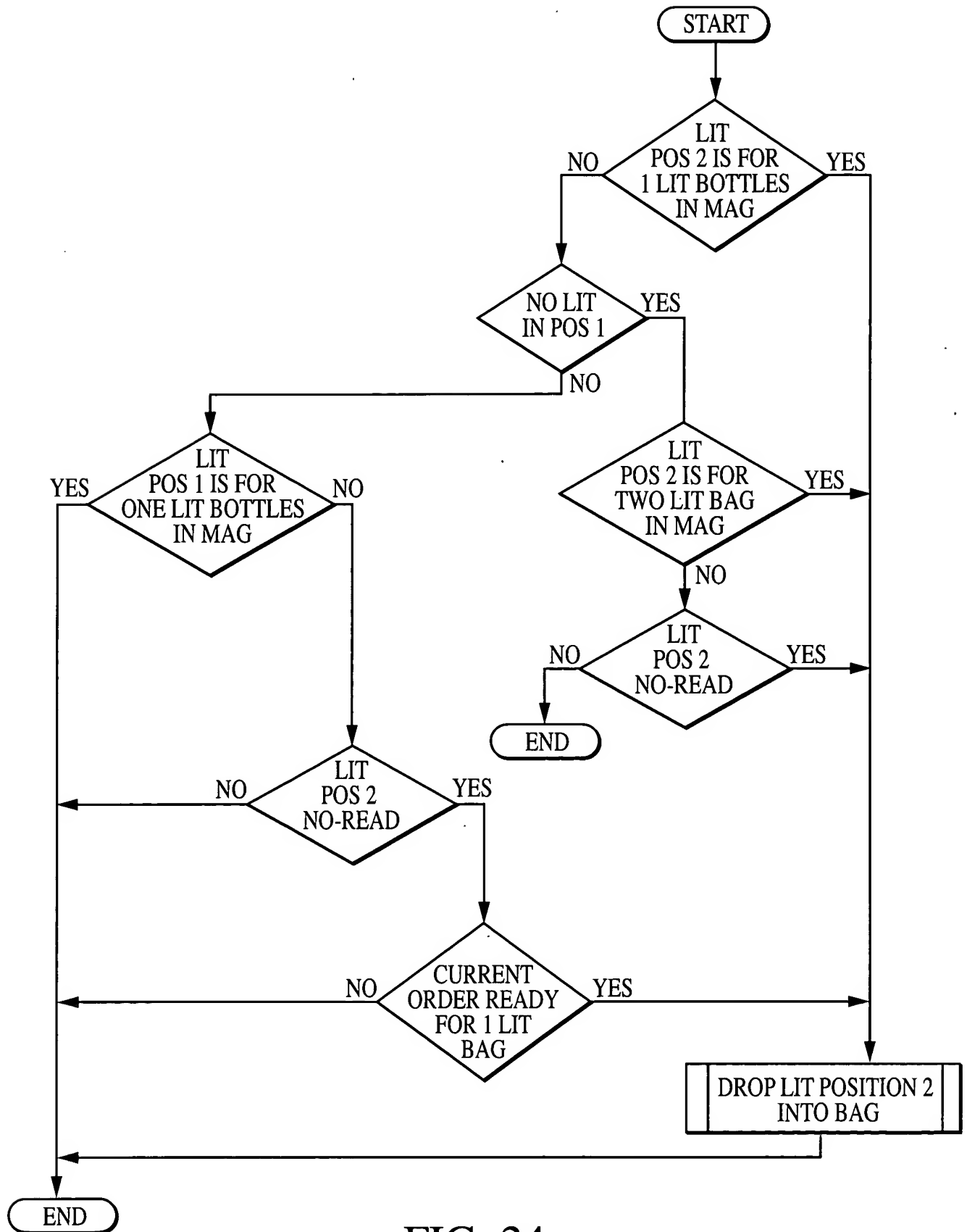
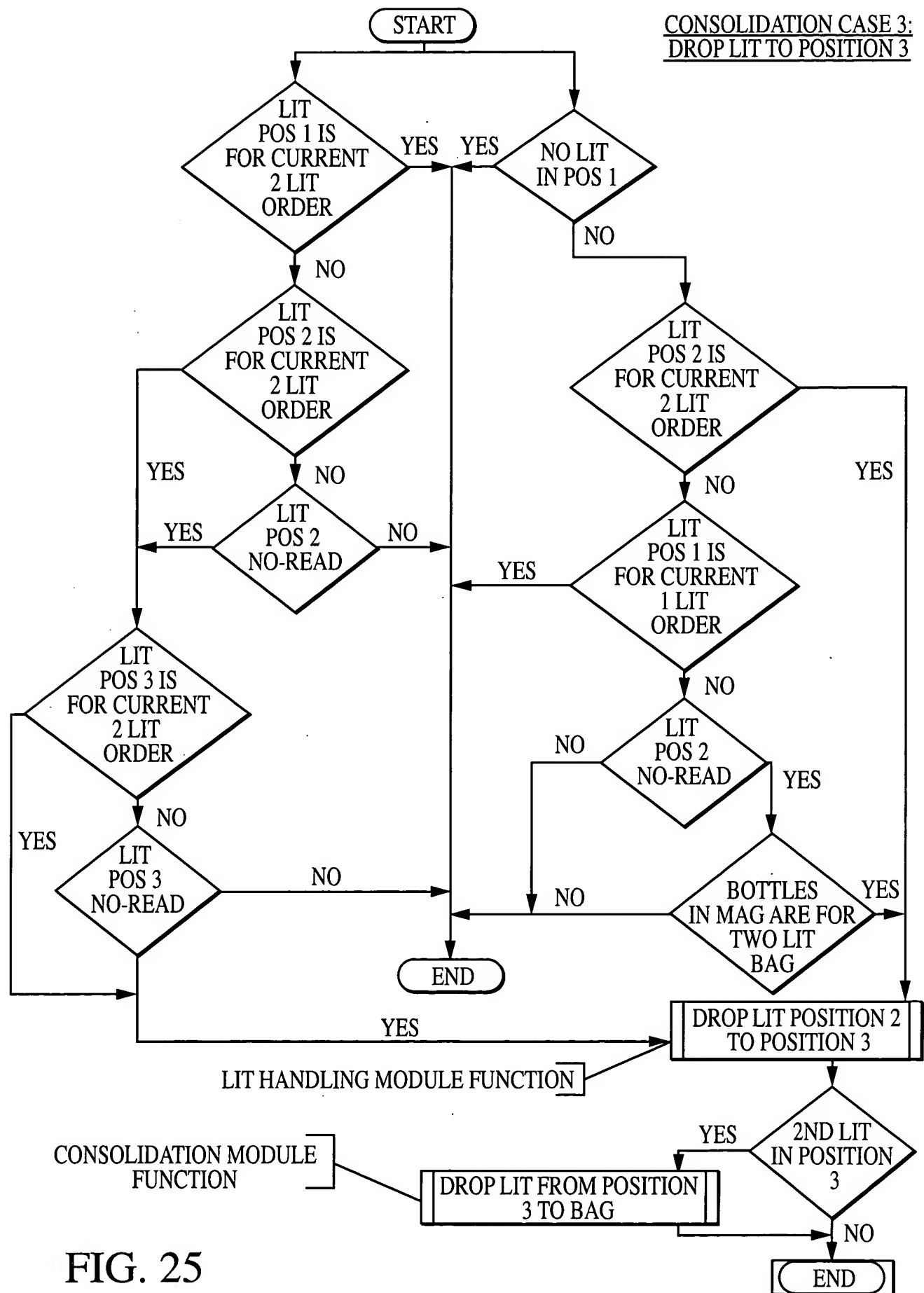


FIG. 24



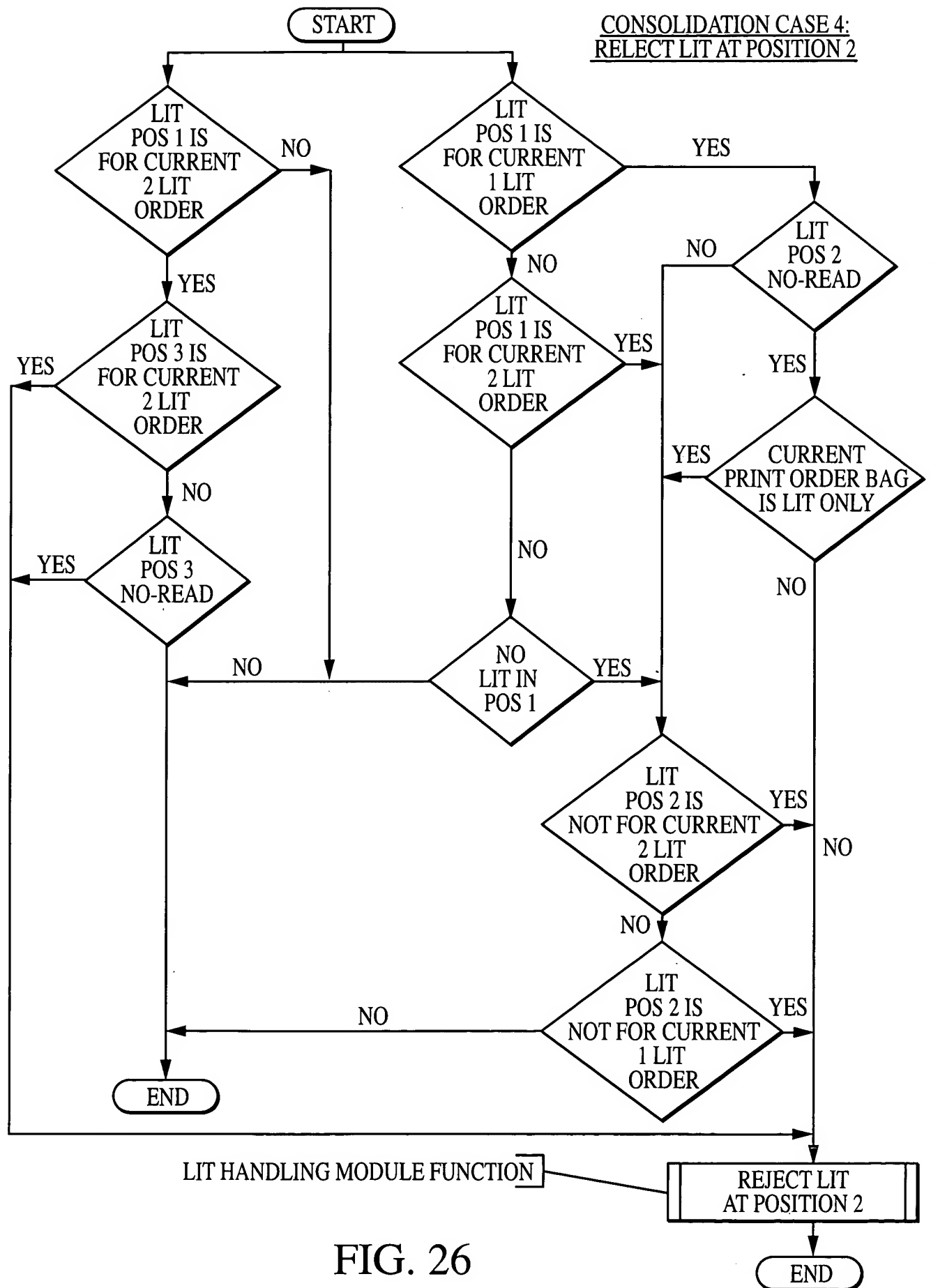


FIG. 26

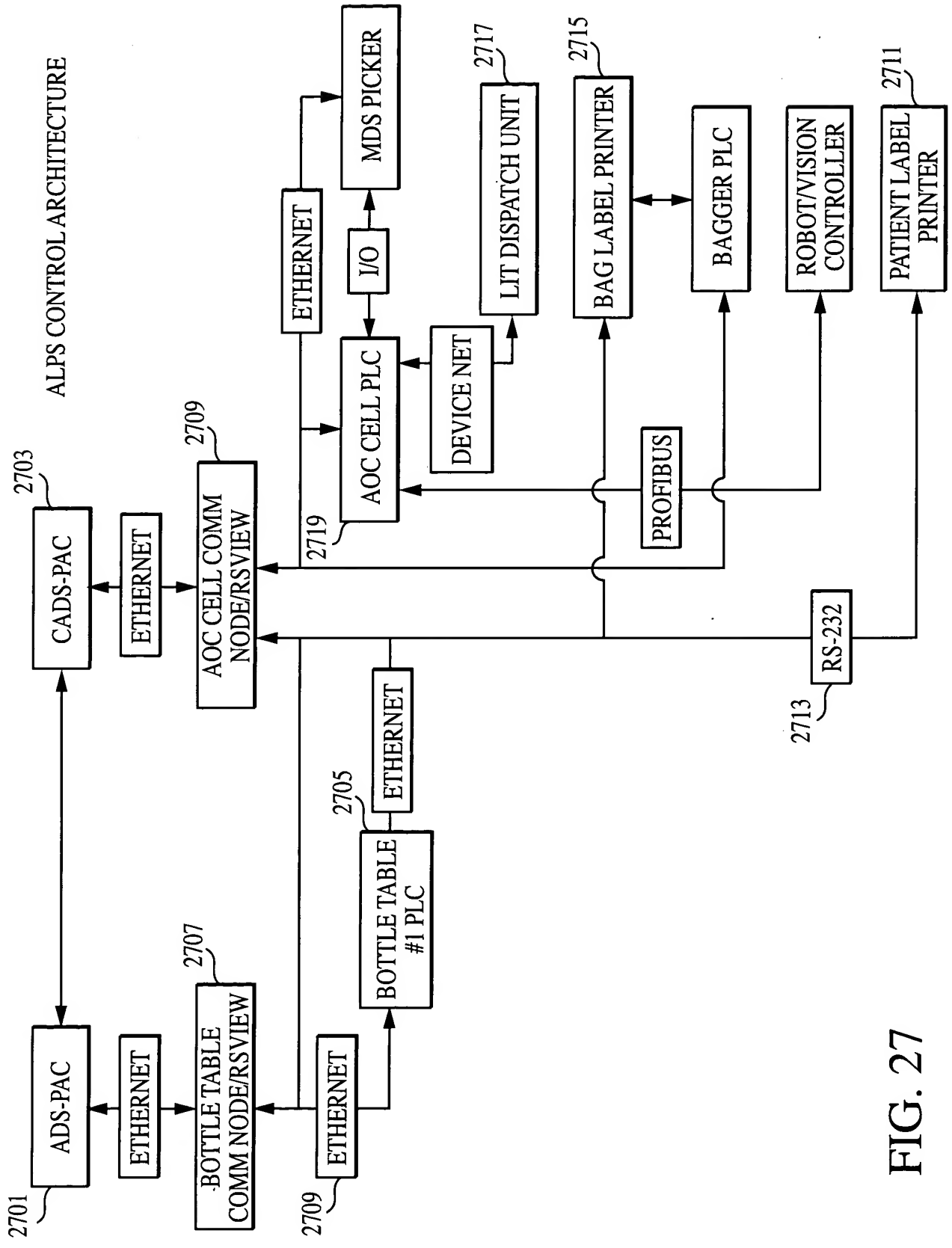
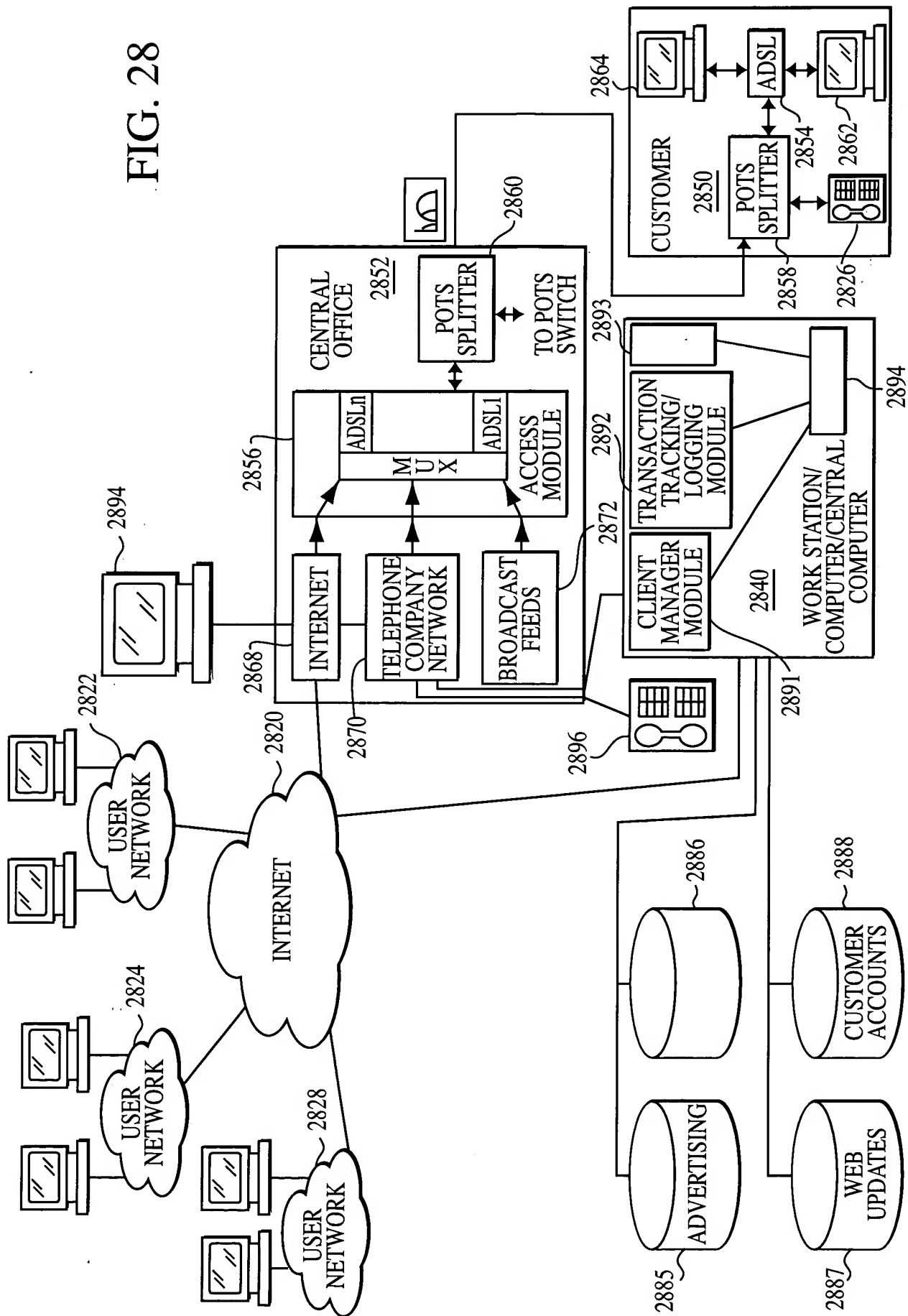


FIG. 27

FIG. 28



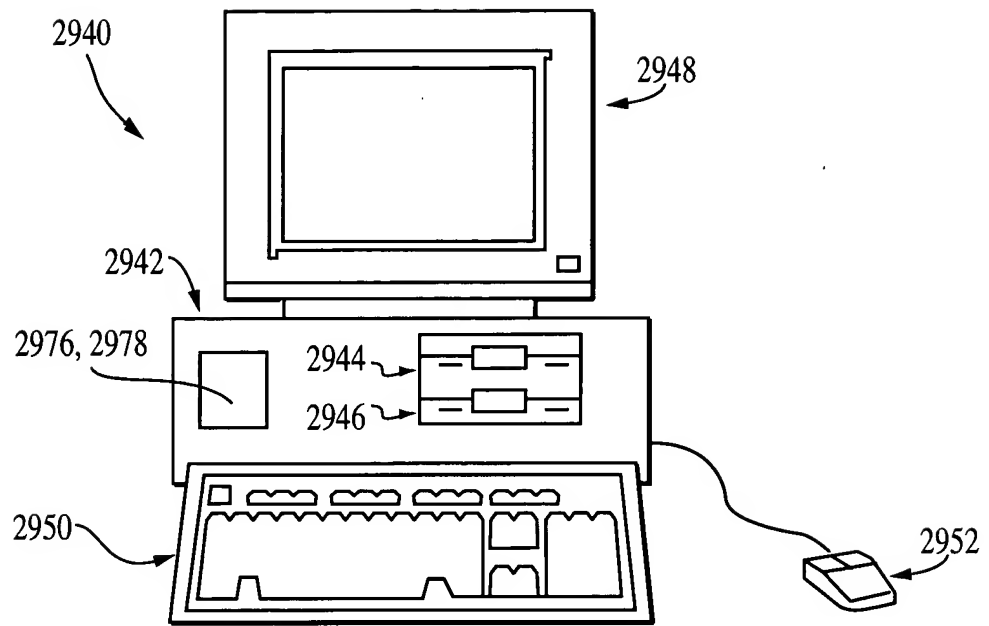


FIG. 29

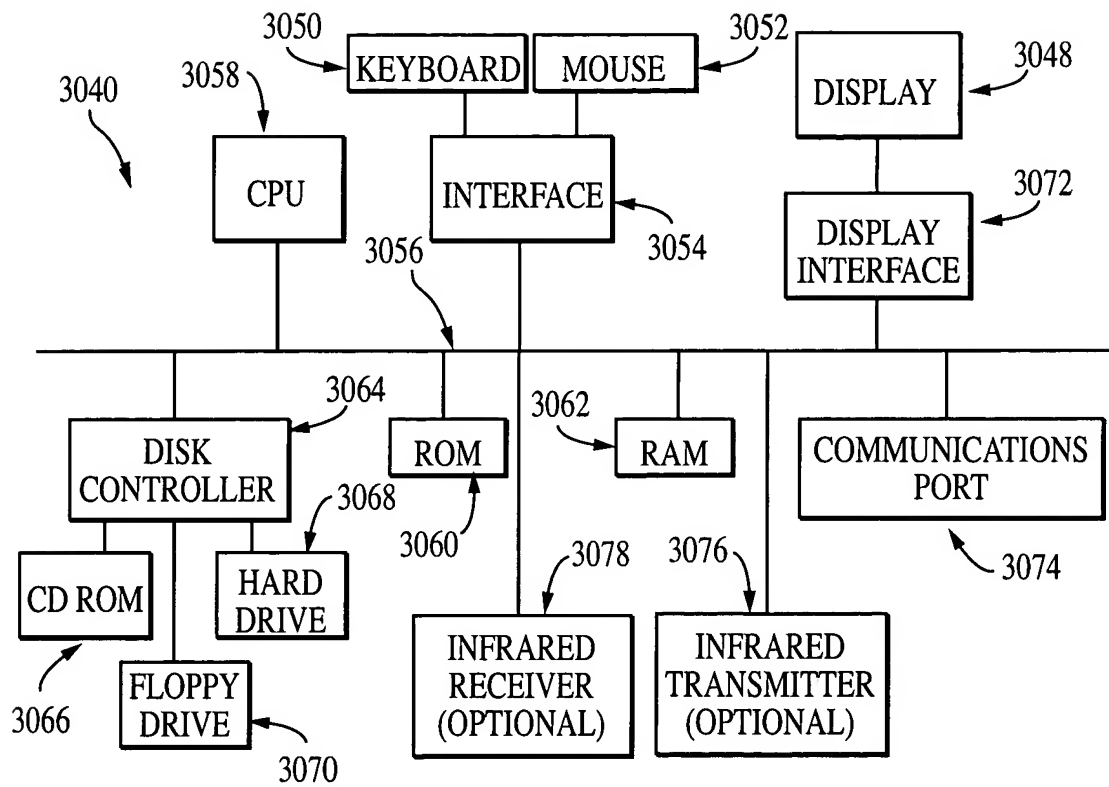


FIG. 30

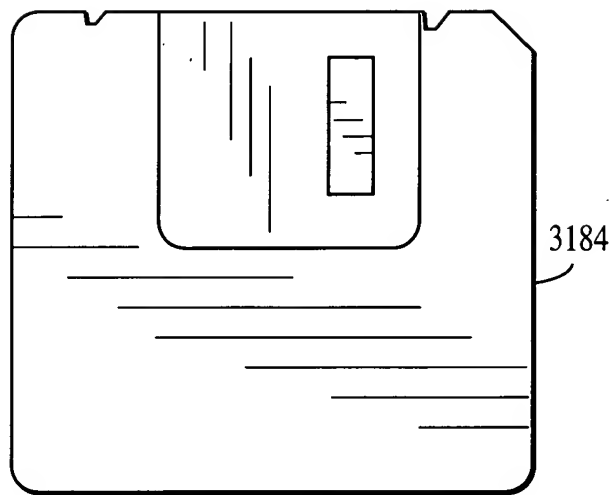


FIG. 31